
Conclusions

The characteristics of turbulent flows of air in the presence of solid particles in pipes (channels) and under conditions of flow past bodies have been treated. The basic results given in the book include:

1. The suggested classification of turbulent heterogeneous flows by the volume concentration and inertia (Stokes number) of particles in averaged, large-scale, and small-scale fluctuation motion.
2. The solution of a large complex of metrological problems associated with the diagnostics of the structure of particle-laden turbulent flows of gas.
3. Detailed analysis of the characteristics of motion of particles and of their inverse effect on the parameters of carrier gas under conditions of flow in vertical pipes and of flow past bodies.
4. The description (based on unified methodology within a single mathematical model) of the processes of additional dissipation and additional generation of turbulence in heterogeneous flows with relatively low- inertia and large particles, respectively.

Note at the same time that many of the important problems and aspects of the theory of turbulent flows of gas with solid particles have been hardly dealt with in the book. These are the characteristic features of highly dust-laden flows, the regularities of formation of profiles of concentration of the dispersed phase, heterogeneous flows in horizontal channels, the characteristic features of high-velocity flows with solid particles, the sedimentation of particles on channel walls, and many others.

One can use the suggested classification of turbulent heterogeneous flows to estimate in advance (prior to investigations) the presence and intensity of determining interphase interactions and exchange processes. The thus developed classification may be recommended for use in theoretical and experimental investigations of multiphase flows of various types.

The investigations referred to in the book are not characterized by a clearly defined application pattern; therefore, the results of these investigations will

find application in the most diverse spheres of human activities. We will take a brief look at possible spheres of practical utilization of these results.

The developed procedure of measurements in heterogeneous flows opens up extensive possibilities for improvements in the diagnostics of multiphase flows. The diagnostics of heterogeneous flows pursue two objectives, namely, those of (1) determining the characteristics of flow for the purpose of maintaining optimal process conditions and (2) obtaining data to be employed in the calculations of concrete processes.

Examples of devices in which the thus developed diagnostic procedures may be employed to advantage include devices for sand- and shot-blasting of various surfaces, pneumatic conveyers of loose materials, classifiers of polydisperse materials by the particle size, various dust collectors, devices for thermal preparation of coal in schemes for energy-technology utilization of fuel, combustors of heat engines, devices for heat treatment of loose materials, heat exchangers with two-phase working media, and so on and so forth.

Such procedures may be further recommended for use in performing measurements in flows of gas suspensions resulting from natural processes (fogs, sandstorms, forest fires, volcanic eruptions, etc.) and from human activities (production of dust and harmful exhausts by moving vehicles and atmospheric pollution by industrial emissions).

Priority problems associated with the diagnostics of turbulent heterogeneous flows today include:

1. The investigation of the characteristics of highly dust-laden flows which involve collisional interaction of particles.
2. The measurements of the fields of correlation of fluctuations of velocities of the carrier and dispersed phases, correlations of fluctuations of concentration and velocity of particles, and so on.
3. The investigation of the impact made by particles on the fine structure of turbulence of carrier flow, in particular, on the spectrum of turbulent fluctuations of velocity and on the microscales of turbulence.
4. The investigation of the statistical parameters of flows with substantially polydisperse particles, as well as with bidisperse, hollow, porous particles, etc.
5. The development of methods of local measurement of the temperature of continuum flow, as well as of fluctuations of this temperature in the presence of particles.

In view of the rate of development of the methods of experimental investigation of heterogeneous flows, as well as of ever growing interest of numerous research teams in studying such flows, one can hope that the problems listed above will be solved in the nearest future.

The investigation results make it possible to predict the effect of particles on the turbulent energy of carrier flow. The understanding of the physics of interaction between particles and surrounding gas further enables one to control the integral characteristics of flow, such as friction and heat transfer.

The control of the properties of continuum flows in flow trains of power plants by introducing particles of certain physical properties into the flow at certain concentration of particles may be very effective. However, one must bear in mind that the presence of particles in flows almost always entails the possibility of sedimentation of particles on the walls, erosion, and other negative effects.

The investigation results described in the book make it possible to raise the intensity of processes occurring in heat exchangers, which utilize gas suspensions, by optimal selection of the basic structural (pipe diameter, etc.) and process (gas velocity) parameters, as well as of the properties (thermal and dynamic inertia) of the employed particles.

Examples of practical uses of "gas-solid particles" heterogeneous flows may be further provided by pulverized-coal ducts and pneumatic conveyers of loose materials; in the nearest future, such devices may possibly present an alternative to automobile and railroad transport. The consumption of energy for the pipeline conveyance of various materials are directly associated with the pressure loss due to a number of reasons such as the roughness of pipe walls, the conveyer length, the pipe diameter, the density, viscosity, and velocity of gas, the type of material being conveyed, the density, size, and velocity of particles, and so on. Investigations revealed that, in addition to the above-identified parameters taken into account in designing pneumatic-conveyance systems, one must further take into account the Stokes number of particles of the material being conveyed in large-scale fluctuation motion. The correct choice of this characteristic of heterogeneous flow will make it possible to significantly lower the level of turbulent fluctuations of velocity of the carrier gas phase and, consequently, reduce the hydraulic resistance and loss of pressure due to conveyance.

The process of dissolution of solid particles is a typical mass-exchange process extensively employed in the chemical industry. The inclusion of the modification of turbulence by particles will make it possible to optimize column-type units for dissolving particles in a fluidized bed; this will raise significantly the efficiency of this process.

The foregoing may be extended to various devices capable of heat treatment of loose materials (heating, drying, cooling, sintering, etc.) and employed in the food, medical, and other industries.

Note that the model of additional generation and dissipation of turbulent energy of gas flow by particles, described in this book, may be used in calculating and designing various turbulence stimulators and damping grids extensively employed in power generation and in aviation and space engineering.

I hope that this monograph will generate interest among students, post-graduates, and researchers involved in investigations of hydrodynamics and heat transfer in solid particle-carrying heterogeneous flows and will give impetus to further development of the theory of multiphase flows.

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Preface

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Index

- Aerodynamic drag force
 - effect of, 31
 - expression of, 31
- Algebraic models, of turbulence, 45–47
 - Boussinesq gradient approach, 5
 - use of, 6
- Amplitude signals selection efficiency, 78–85
- Averaged velocities, of gases and particles, 92–98
- Axisymmetric flow, 129
- Body drag, in particle-laden flow, 165–168
- Boundary layer, 135, 150
- Boussinesq gradient approach, 5
- Boussinesq hypothesis, application of, 5
- Carrier air velocity
 - transverse fluctuations of, 100–101
- Carrier gas and suspended particles
 - streamlines of, 136–137
- Classical data of Laufer, 11
- Correlation coefficients, 13, 14
- Critical point of body, to heterogeneous flow, 128
- Cross-talk, estimation of, 75–78
- Dimensionless parameters, 111
- Direct numerical simulation (DNS)
 - method, 48–49
- Dispersed particles, in gas
 - signal amplitude selection, efficiency of, 78–83
 - signal selection by, methods of, 77
- Dissipation factor, 118
- Dissipation of turbulence, 112
- Distributed density of dispersed phase,
 - fluctuation of, 30
- Doppler signal, 54, 55, 59
- Downward heterogeneous flow structure,
 - study of, 87
- Drag coefficient, 125
- Dust-laden flow past body, 132
- Dust-laden flows, 92
- Dynamic slip, 151, 167
- Effective measuring volume, for large particles, 79
- Energy spectrum of turbulence
 - plastic particles effect on, 107–109
- Energy-carrying turbulent eddies, 104
- Equations of continuity, motion, and energy, 2–3
- Equilibrium flow
 - of averaged velocities, 93
 - of fluctuation velocities, 98
- Eulerian (two-fluid) and Eulerian–Lagrangian models
 - advantages and disadvantages of, 28
 - aspects of, 28
- Eulerian continuum approach, 28, 30, 136
- Eulerian time autocorrelation,
 - coefficient of, 15, 16
- Eulerian time coefficient, 14–16
- Eulerian time microscales of turbulence, 17

- Fluctuation motion and heat transfer,
 - of particles
 - in different flows, 37–39
 - Langrangian equations, 35–37
- Fluctuation velocity, of gases and particles, 98
- Form factor H , 162
- Frontal point, *see* Critical point of body

- Gas and particles
 - averaged velocities of, 92
 - fluctuation velocities of, 98
 - velocity longitudinal component of, 151
 - velocity transverse component of, 152
- Gas flow, solid particles in
 - cross-talk and, 75, 84, 85
 - signal selection and monitoring, 77, 84
 - solid particles effect on, 92
- Gas motion, carrying solid particles
 - effects of particles, 45
 - equations describing, models for, 45–49
- Gas velocity
 - longitudinal component of, 136
- Glass particles
 - fluctuation velocity of, 157
 - velocities of, distribution of, 141–148
- Gravity force, effect on particle motion, 32

- Heterogeneous flow characteristics, 96
 - experimental investigations of, 138
- Heterogeneous flows
 - aerodynamic drag of bodies in, 167
 - characteristics of, 17–22
 - classification by volume concentration, 22–25
 - coefficient of friction in, 153–154
 - experimental studies of, features and objectives, 55–57
 - gas phase of, fluctuation velocity of, 100
 - in channels, 91–92
 - in cylinder with flat end, 143
 - in cylinder with hemispherical end, 141
 - mathematical models classes of, 28–29
 - physical quantities of, 112
 - special features of simulation, 28
 - stabilization of, 96
- Heterogeneous flows past bodies, 127
 - classification of modes, 128
 - integral characteristic of, 129
 - past a cylinder, 131–135
 - past a sphere, 131
- Heterogeneous turbulent flows
 - characteristics of, 17–22
 - classifications, 22
- Inertia effect, of particles, 149
- Interference lattice spacing, 53, 61
- Interference volume, 53

- Kolmogorov hypotheses, 6
- Kolmogorov–Prandtl relation, 9

- Lagrangian approach, 30–39
 - Lagrangian equation of solid particle motion, 31
- Lagrangian equations, 130
 - for fluctuation motion of particles, 35–37
- Lagrangian scales of turbulence, 16
- Laminar boundary layer
 - Blasius profile for, 160
- Laminar heterogeneous flow, 151
- Laminar-turbulent transition, 161–162
 - heterogeneous flow, 163
 - single phase flow, 163
- Large eddy simulation (LES) method, 48
- Large particles, flow with
 - averaged velocities in, 97
 - fluctuation velocities in, 107
- Large-scale fluctuation motion, inertia of particles in, 19
- Laser Doppler anemometer(s) (LDA)
 - 55L90a processor, application of, 59
 - Dantec’s, 58
 - parameters, optimization of, 58
 - relative concentration measurement and, 68–75
 - sensitivity of, 65

- velocities of dispersed particles and, 61–67
 - volume measurement of, 54
- Laser doppler anemometry, 52–55
- LDA 10 two-channel three-beam laser
 - Doppler anemometer, 58, 70, 82
- Limiting trajectories, of particles, 131
- Logarithmic law of the wall, 10
- Low-inertia particles, 93

- Magnus force, effect on particle motion, 33, 34
- Mass concentration, 19
- Mathematical models of heterogeneous flows, 28
- Mie scattering theory, 58
- Millionshchikov hypothesis, and
 - Reynolds equation, 4
- Mixing length theory of Prandtl, 5
- Monodisperse flows, 114, 115

- Navier–stokes equations
 - applications of, 3, 48
- Nonequilibrium flow, 24, 38
 - averaged velocities in, 94–97
 - fluctuation velocities in, 99–107
- Nonisothermal sedimentation, 133
- Nonshear turbulent flows, 6
- Number density, 21

- One-parameter models, of turbulence, 6, 7

- Particle characteristics, choice of, 88–90
- Particle concentration, and heterogeneous flow, 19
- Particle motion
 - theoretical investigations of, 129–138
 - trajectories of, 130–132
- Particle photographs, 89
- Particle volume concentration, expression of, 29
- Particle-laden flow
 - body drag in, 165–168
 - in boundary layer, 150
- Particle-laden gas flows
 - experimental apparatuses for, 85–87
 - motion of suspended particles, description of, 30–42

- Pitot tubes, 92
- Polydisperse flow, 114, 115
- Polydispersed particles, velocities of
 - effect of LDA sensitivity, 66
 - measurement using LDA, 61–67
- Prandtl theory, and disadvantage of, 5
- Prandtl-Nikuradse mixing length, 16
- “Pseudolaminar” boundary layer
 - averaged velocities in, 159, 161
- “Pure” air and plastic particles
 - averaged velocities of, 97, 98
 - fluctuation velocity of, 99
- “Pure” air and solid particles
 - averaged velocities of, 95–97
 - fluctuation velocity of, 100, 101, 104

- Quartz particles trajectories, 134, 135
- Quasiequilibrium flow, 24, 37–38
 - averaged velocities of, 93–94
 - fluctuation velocity of, 98–99

- Rebounded particles, 148
- Relative concentration measurement, for particles, 68–70
 - by PM anode current, 73–75
 - using frequency of incoming signal, 71–73
- Relative drag coefficient, 165–167
- Results accuracy monitoring, 67–68
- Reynolds number, 9, 11, 18, 31, 32, 93, 96, 111, 113, 155–156, 163
- Reynolds shear stress, 120
- Reynolds stresses, transfer equation for, 3, 4
- Russian Academy of Sciences, 85

- Saffman force, effect on particle motion, 32
- Saffman lift force, 154
- Sedimentation factor, 129, 133, 135
 - as function of Stokes number, 149–150
 - gravity effect on, 130
 - in upward and downward flow, 131
- Settling velocity, 68
- Signal selection, methods of, 77
- Signal selection monitoring, 84–85
- Simulation features, 28

- Single-phase flow, 93, 153
- Single-phase laminar boundary layer, 155, 160
- Single-phase turbulent-flows
 - algebraic models of turbulence and, 4–6
 - characteristics of, 9–17
 - equations of, 1–4
 - features of, 9–17
 - one-parameter models, 6–7
 - two-parameter models, 7–9
- Small-scale fluctuation motion, particle inertia in, 19
- Solid particles, behavior of, 92
- Solid particles, motion of
 - description using Lagrangian approach, 30
 - effects of forces on, 31–35
 - Eulerian continuum approach and, 39–42
- Spherical particles, characteristics of, 139
- Standard drag curve, 31
- Steady-state gas flow, velocity fluctuations of, 102
- Steady-state hydrodynamically developed flow, 122
- Stokes law, 129
- Stokes numbers, 18, 94, 101, 128, 130, 133, 138, 149, 152, 167, 168
 - in average motion, 19
 - in large-scale fluctuation motion, 19, 102
 - in small-scale fluctuation motion, 19
- Stokesian particles, 18, 31, 32, 67, 133, 164
- Supersonic heterogeneous flow past bodies, 135, 137
- Suspended particles motion, calculation of, 30
- Thermal relaxation, of particles, 18
- Thermophoresis force, 132
 - and particle motion, 34, 35
- Time averaging, 2
- Transfer equation
 - Reynolds stresses, 4
 - turbulent dissipation, 8
 - turbulent energy, 6
- Transfer equation, for Reynolds stresses, 3, 4
- Trapping coefficients, 135
- Turbophoresis force, and particle motion, 34
- Turbulence
 - autocorrelation function in, 110
 - downward, 96, 97, 104, 106
 - frequency characteristics of, 110
 - generation and dissipation of, 114, 115
 - in channels, fluctuation velocities of, 103
 - integral Eulerian time scale of, 111
 - laminarization of, 94
 - modification of, 114
 - upward, 94, 95
- Turbulence hypotheses, 4, 5
- Turbulence intensity
 - low-inertia particle effect on, 124
- Turbulence models
 - algebraic, 4–6
 - differential, 6–9
- Turbulence of gas, energy spectrum of, 107–111
- Turbulent boundary layer
 - averaged velocities in, 156, 157, 160
 - fluctuation velocity in, 157, 158
 - turbulence of air in, 163, 164
- Turbulent eddies, 16
- Turbulent energy, 12, 13, 106
 - dissipation of, 116–120
 - distribution over pipe cross-section, 12
 - equation for, 112, 113
 - generation of, 119–121
 - of gases and effect of particles on, 121–126
 - relation with viscosity, 7
- Turbulent energy of gas
 - balance equation for, 121
 - dissipation of, 116–119
 - generation of, 119–121
 - low-inertia particle effect on, 123
 - particle effect on, 115, 121
 - physical mechanisms of modification of, 116
 - plastic particle effect on, 125, 126
- Turbulent flow scales, 15–17

- Turbulent fluctuations, 93
- Turbulent heterogeneous flows,
 - classification of
 - by Stokes number, 24
 - by volume concentration, 23
- Turbulent heterogeneous jets, 92
- Turbulent-flows, single phase
 - algebraic models of turbulence and, 4-6
 - averaged velocity, distributions of, 9-11
 - correlations in, 13-15
 - equations of, 1-4
 - fluctuation velocity, distributions of, 11
 - laser doppler anemometry and, 52-55
 - momentum transfer, equation of, 7
 - one-parameter models of turbulence, 6
 - physical quantities, fluctuations of, 13
 - scales of, 15-17
 - two-parameter models of turbulence, 7-9
- Upward heterogeneous flow structure study, 86
- Velocity field
 - for air, 139
 - for glass particles, 140

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