## BASE TRANSIT TIME IN ABRUPT GaN/InGaN/GaN and AlGaN/GaN/AlGaN HBTs

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#### **Abstract**

Base transit time,  $\boldsymbol{t}_b$ , in abrupt npn GaN/InGaN/GaN and AlGaN/GaN/AlGaN double heterojunction bipolar transistors (DHBTs) is reported. Base transit time strongly depends not only on the quasi-neutral base width, but also on the low field electron mobility,  $\boldsymbol{m}_n$ , in the neutral base region and the effective electron velocity,  $S_c$ , at the edge of base-collector heterojunction.  $\boldsymbol{m}_n$  and  $S_c$  are temperature-dependent parameters. A unity gain cut-off frequency of 10.6 GHz is obtained in AlGaN/GaN/AlGaN DHBTs and 19.1 GHz in GaN/InGaN/GaN DHBTs for a neutral base width of 0.05um. It is also shown that non-stationary transport is not required to study  $\boldsymbol{t}_b$  for neutral base width in the range of 0.05um for GaN-based HBTs.

#### Introduction

Wide bandgap group III-nitride semiconductors are currently being pursued for possible high temperature and high power applications. Current gain as high as  $10^5$  is reported for GaN/SiC HBT [1]. In order to investigate high frequency performance the behavior of the base transit time,  $\boldsymbol{t}_b$ , needs to be investigated. Mohammad et al. [2] has reported the dependence of  $\boldsymbol{t}_b$  on base doping concentration in a graded GaN/InGaN HBT.

The double integral formulation of  $\boldsymbol{t}_b$  by Kroemer [3] for HBTs is based upon the assumption that excess minority carrier concentration at the edge of base-collector depletion layer is negligible. Roulston [4] emphasized upon the use of a finite carrier velocity (saturation velocity) at the edge of the base-collector depletion region, thereby, introducing the component of base transit time due to velocity saturation. A more general formulation for carrier velocity at b-c heterojunction was used by Hafizi et al. [5]. Jahan et al. [6], based upon a self-consistent calculation of thermionic and tunneling components of the total current, proposed a tunneling factor for the determination of carrier velocity at the b-c junction. In this paper, the method formulated by Jahan et al. [7] is used in the determination of the effective electron velocity at base-collector junction which affects the electrons transport across base-collector junction.

In this paper,  $\boldsymbol{t}_b$  in abrupt GaN/InGaN/GaN and AlGaN/GaN/AlGaN HBT is reported. The computation of  $\boldsymbol{t}_b$  includes the effects of bandgap narrowing, carrier saturation and partitioning of the total current into thermionic and tunneling components. Results obtained from an ensemble Monte Carlo simulation are used in the determination of low field mobility,  $\boldsymbol{m}_n$ .

### **Theory**

Base transit time,  $t_b$ , can be expressed as a sum of  $t_{b1} + t_{b2}$ , where

$$\boldsymbol{t}_{b1} = \int_0^{W_B} \frac{n_{ib}^2(x)}{N_{AB}(x)} \int_x^{W_B} \frac{1}{D_n(y)} \frac{N_{AB}(y)}{n_{ib}^2(y)} dy dx \tag{1}$$

and

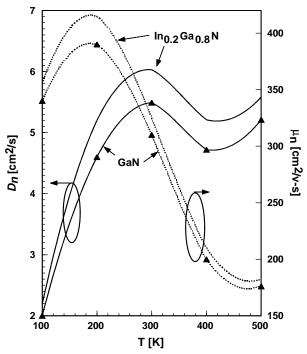
$$\mathbf{t}_{b2} = \frac{1}{S_c} \frac{N_{AB}(W_B)}{n_{ib}^2(W_B)} \int_0^{W_B} \frac{n_{ib}^2(x)}{N_{AB}(x)} dx$$

where  $N_{AB}(x)$  is the base doping concentration,  $n_{ib}^2(x) = n_{ie}^2 \exp(\Delta_g/kT)$  is the effective intrinsic carrier concentration in base region. The effective bandgap narrowing across the emitter-base heterojunction,  $\Delta_g(In_xGa_{1-x}N) = x \cdot E_g(InN) + (1-x) \cdot E_g(GaN) - x \cdot (1-x)E_{gb}$  (Egb=1.0 eV)[8] where x is the In-mole fraction in  $In_xGa_{1-x}N$  and  $n_{ie}$  is the effective intrinsic carrier concentration in emitter region.  $t_{b1}$  is the component of the base transit time due to diffusion in the neutral base region and  $t_{b2}$  accounts for the finite base-collector junction velocity,  $S_c$ . The effective minority carrier velocity,  $S_c$ , characterizing electron transport across the space-charge region at the base-collector junction is formulated as  $S_c = v_{th} \cdot g \cdot exp[(qv_{jp} - \Delta E_c)/kT]$  [9], where  $\Delta E_c$  is the conduction band discontinuity,  $v_{jp}$  is the applied voltage drop at the collector,  $\gamma$  is the tunneling transmission factor, and  $v_{th}$  is the thermal velocity. The factor  $\gamma$  is determined by invoking the proper partitioning of the total current into tunneling and thermionic components [7]. WKB method is used to compute the transmission probability required in calculating the tunneling component of the total current.

### **Results and Discussions**

 $5\times4$   $\emph{m}$  m² single finger npn GaN/In<sub>x</sub>Ga<sub>1-x</sub>N and Al<sub>0.2</sub>Ga<sub>0.8</sub>N HBTs are investigated. The material parameters used in the simulation are as follows:  $m_e(GaN)=0.2m_0$ ,  $m_h(GaN)=0.6m_0$  [10],  $m_e(InN)=0.115m_0$  [11],  $m_h(InN)=1.6m_0$  [12],  $m_e(AlN)=0.314m_0$ ,  $m_h(AlN)=0.71m_0$  [13],  $E_{gGaN}(T)=3.503+5.08\times10^{-4}\times T^2/(T-996)$  eV,  $E_{gInN}(T)=2.01-1.8\times10^{-4}\times T$  eV,  $E_{gAlN}(T)=6.118-1.799\times10^{-3}T^2/(T+1462)$  eV [14],  $\emph{e}_{GaN}=9.5\,\emph{e}_0$ ,  $\emph{e}_{InN}=19.6\,\emph{e}_0$  and  $\emph{e}_{AlN}=8.5\,\emph{e}_0$  [13] where  $\emph{e}_{IN}=1.000$  is static dielectric constant,  $m_0$  is electron rest mass, T is absolute temperature (K), and  $\emph{e}_{IN}=1.000$ 0 is permittivity in vacuum. Emitter and collector doping concentrations equal  $5\times10^{17}$  cm<sup>-3</sup>. The base is 0.05um wide and is doped uniformly  $10^{19}$  cm<sup>-3</sup>. The conduction band offset,  $\Delta E_c$ , is assumed to be 75% of the difference in bandgaps of the constituting semiconductor alloys [15].

In Fig. 1(a) the low field mobility,  $\mathbf{m}_n$ , and the diffusion coefficient,  $D_n$ , are plotted as a function of temperature for  $\text{In}_{0.2}\text{Ga}_{0.8}\text{N}$  and GaN at a doping concentration of  $10^{19}$  cm<sup>-3</sup>. The low field mobility data is obtained from an ensemble Monte Carlo simulation which accounts for piezoelectric, ionized impurity, alloy, intervalley, acoustic and polar optical phonon scattering [16]. The diffusion constant  $D_n = kT/q \cdot \mathbf{m}_n \cdot [F_{1/2}(\mathbf{V}_n)/F_{-1/2}(\mathbf{V}_n)]$  where  $\mathbf{V}_n = (E_{fn} - E_c)/kT$  is the reduced Fermi level for electrons and  $F_{\pm 1/2}(\mathbf{V}_n)$  is the Fermi-Dirac integral.  $D_n$  initially increases followed by gradual decrease beyond T=200K. In Fig. 1(b) the base-collector electron junction velocity,  $S_c$ , is plotted as a function of base-collector bias,  $V_{bc}$ , for varying In-mole fraction with temperature as a parameter. Due to a smaller band offset at the b-c junction  $S_c$  approaches thermal velocity at lower  $V_{bc}$  for x=0.1 as compared to that at x=0.2. The behavior of  $S_c$  for AlGaN/GaN/AlGaN is similar to that of GaN/InGaN/GaN.



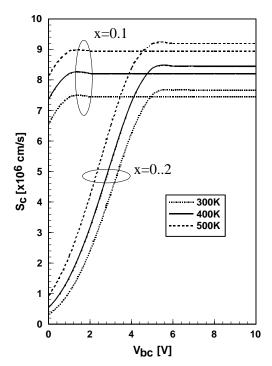


Fig. 1(a) Low field mobility  $\mathbf{m}_n$  and diffusion coefficient  $D_n$  for  $In_{0.2}Ga_{0.8}N$  and GaN as a function of temperature at a doping concentration of  $10^{19}$  cm<sup>-3</sup>. Solid triangles represent  $D_n$  and  $\mathbf{m}_n$  for GaN.

Fig. 1(b) The effective electron velocity at base-collector junction,  $S_c$ , versus  $V_{bc}$  for  $In_xGa_{1-x}N/GaN$ .

In Fig. 2(a) the base transit time  $\tau_b$  is plotted as a function of  $V_{be}$  for  $V_{bc}$  =3.0 V.  $\tau_b$  decreases with increasing In-mole fraction in GaN/In<sub>x</sub>Ga<sub>1-x</sub>N/GaN HBTs, irrespective of temperature and this behavior can be explained with the aid of Fig. 1. A higher  $S_C$  at x=0.1 results in a lower  $\tau_{b2}$  as compared to that at x=0.2 for  $V_{bc}$  = 3V. The magnitude of  $\tau_{b1}$  at x=0.1 is slightly greater than that at x=0.2. This may be attributed to a slightly higher low field mobility at x=0.1 that results in a lower diffusion constant as compared to that at x=0.2. The relative magnitudes of  $\tau_{b1}$  and  $\tau_{b2}$  reflects the role of the transport processes namely drift-diffusion versus thermionic field emission. As seen from Fig 2(b), the diffusion controlled component of the base transit time  $\tau_{b1}$  is always the dominating time constant at elevated temperatures. However, at higher  $D_n$  at 300K results in a lower  $\tau_{b1}$  and a higher  $\tau_{b2}$ . Or in other words, at 300K the contribution of thermionic field emission related component of the base transit time  $\tau_{b2}$  becomes significant.  $\tau_b$  for Al<sub>2</sub>Ga<sub>8</sub>N/GaN HBTs at  $V_{bc}$  =3.0 V is controlled by  $\tau_{b2}$  and is due to the small electron effective velocity.

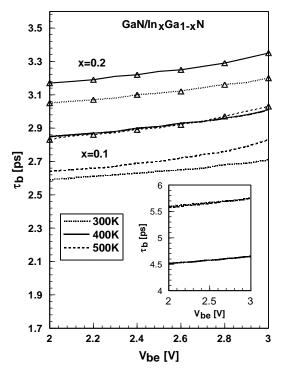


Fig. 2(a)  $\tau_b$  is plotted as a function of  $V_{be}$  at various temperature for  $GaN/In_xGa_{1-x}N$  HBTs with base doping concentration of  $10^{19}$  cm<sup>-3</sup>,  $V_{bc}$ =3V. Base width equals 0.05um. The inset shows  $\tau_b$  for  $Al_{0.2}Ga_{0.8}N/GaN$  DHBT. Lines represent x=0.1 and lines with open triangles represent x=0.2.

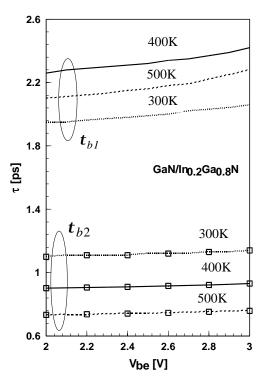
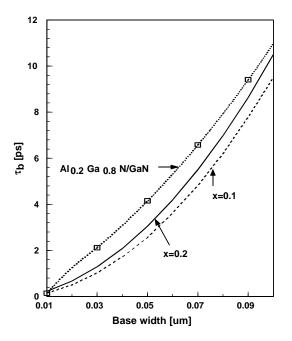


Fig. 2(b) Shows  $\boldsymbol{t}_{b1}$  and  $\boldsymbol{t}_{b2}$  for  $GaN/In_{0.2}Ga_{0.8}N$  DHBT. Lines represent  $\boldsymbol{t}_{b1}$  and lines with open squares represent  $\boldsymbol{t}_{b2}$ .

The dependence of  $\tau_b$  upon base width for a base doping concentration of  $10^{19}$  cm<sup>-3</sup> at room temperature is shown in Fig.3.  $V_{be}$ =2V and  $V_{bc}$ =3V are assumed. As expected,  $\tau_b$  increases with increasing base width. For extremely narrow base widths, the dominant component of  $\tau_b$  is  $\tau_{b2}$ . As compared to  $In_xGa_{1-x}N$ -based HBTs, GaN-based HBTs have higher  $\tau_b$  due to lower low field mobility and lower effective electron velocity at base-collector junction. The above calculation is performed using stationary transport. The validity of the above approximation is shown in Fig. 4, where the average velocity is plotted as a function of distance. As noted, the average velocity remains constant over a base width variation from 0.02 $\mu$ m to 0.8 $\mu$ m for both GaN and  $In_2Ga_8N$  in the presence of an applied field of 500KV/cm. For comparison a similar plot for GaAs is also shown where the applied electric field is 10KV/cm. For GaAs the effect of non-stationary transport is clear and for base widths less than  $1\mu$ m assuming stationary transport data becomes questionable.

In Fig. 5, the unity gain cutoff frequency  $f_T = 1/(2 \cdot \boldsymbol{p} \cdot \boldsymbol{t}_{ec})$  is plotted as a function of collector current density,  $J_c$ , where  $\boldsymbol{t}_{ec} = \boldsymbol{t}_e + \boldsymbol{t}_b + \boldsymbol{t}_c$  is the total transit time from emitter to the collector.  $\boldsymbol{t}_e$  is emitter charging time, expressed as  $\boldsymbol{t}_e = r_e \cdot C_{je}$  where  $r_e$  is the dynamic resistance and  $C_{je}$  is the base-emitter junction capacitance.  $\boldsymbol{t}_c = R_c \cdot C_{jc}$  is the collector



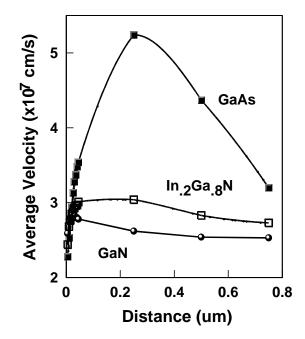


Fig. 3  $t_b$  is plotted as a function of base width with In-mole fraction as a parameter for  $GaN/In_xGa_{1-x}N$  and  $Al_{0.2}Ga_{0.8}N/GaN$  HBTs (solid triangles). A base doping of  $10^{19}$  cm<sup>-3</sup>, T=300K,  $V_{be}$ =2.0V and  $V_{bc}$ =3.0V are considered.

Fig.4 Average velocity is a function of distance at high electric field for GaAs, GaN, and In<sub>0.2</sub>Ga<sub>0.8</sub>N.

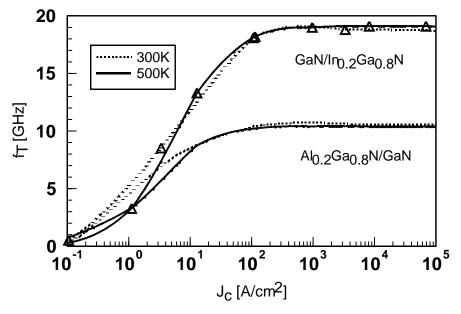


Fig. 5  $f_T$  is shown as a function of collector current density at various temperatures for GaN/In<sub>0.2</sub>Ga<sub>0.8</sub>N and Al<sub>0.2</sub>Ga<sub>0.8</sub>N/GaN HBTs. Base width equals 0.05um with N<sub>AB</sub>=10<sup>19</sup> cm<sup>-3</sup>. Solid lines represent T=500K and dashed lines represent T=300K

charging time where  $R_c$  is the collector resistance and  $C_{ic}$  is the collector junction capacitance.

For collector current densities below 100 A/cm $^2$   $\tau_e$  dominant time constant, however for current densities above 100 A/cm $^2$   $\tau_b$  dominates. An  $f_T$  of 19.1 GHz is obtained at 500K for GaN/In $_2$ Ga $_8$ N/GaN DHBT. A higher low field mobility and b-c junction velocity in Al $_0$ 2Ga $_0$ 8N/GaN DHBT produce a  $f_T$  of 10.6 GHz at 300K .

### **Conclusion**

Base transit time in abrupt GaN/InGaN/GaN and AlGaN/GaN/AlGaN HBTs are determined by accounting for bandgap narrowing, carrier degeneracy and the proper low field mobility. A narrow base width with a consequently large base resistance is recommended along with a lower In-mole fraction to realize superior unity gain current cut-off frequency,  $f_T$ .  $f_T$ =10.6 GHz at T=500K for Al<sub>0.2</sub>Ga<sub>0.8</sub>N/GaN HBT and  $f_T$ = 19.1 GHz at T=300K for GaN/In<sub>0.2</sub>Ga<sub>0.8</sub>N have been demonstrated.

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