



## Research Article

# Performance of poly sulfonamide/nano-silica composite for adsorption of thorium ions from sulfate solution



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## Abstract

A new composite of poly sulfonamide/nano-silica composite (PSA/silica) was synthesized from the polymerization of sulfonamide in the presence of the prepared nano-silica. The prepared nano-silica, poly sulphonamide (PSA), and PSA/silica composites were utilized for Th(IV) adsorption from sulfate solution. These composites described by XRD, surface area analysis, SEM–EDX, and FT-IR techniques. The influence parameters on the Th(IV) adsorption were pH solution, ionic strength, contact time, adsorbent dose, Th(IV) concentration, and temperature besides the coexisting ions. At best parameters (pH4, 0.1 g adsorbent amount, and 45 min contact time), 200 mg/L Th(IV) ions were quantitatively adsorbed from 100 mL solution. The maximum uptake capacities of the nano-silica, PSA, and PSA/silica composites attained 122, 75, and 197 mg/g at 298 K. From the kinetic and equilibrium data were found to the adsorption processes of three composites fitted well with kinetic model of pseudo-second-order and Langmuir adsorption isotherm model. Thermodynamic studies resulted that negative values for  $\Delta H^\circ$  indicated an exothermic while positive values  $\Delta S^\circ$  showed random behavior for Th(IV) adsorption, while negative values of  $\Delta G^\circ$  indicated spontaneous Th(IV) adsorption. The maximum Th(IV) desorption from the loaded adsorbents performed by 0.1 M/L HCl.

**Keywords** Separation · Silica · Polysulfonamide · Thorium · Equilibrium · desorption

## 1 Introduction

The increase in industrial applications and nuclear activities over the earlier decades were improved significantly through the evolution of the suitable metal ions separation techniques. However, the challenge of energy deficiencies developing more seriously exceeding and nuclear power was importantly utilized in industrial productions and living. Thorium ions have attracted much knowledge as an essential nuclear fuel [1]. Th(IV) is a highly toxic and radioactive element that exists naturally in a tetravalent valence. Thorium ions have been broadly used in the reactors of nuclear power and refractory material into tubes, rods, crucibles, etc., anti-reflection cover in making ceramics optics, the additive for unique glass, gas lantern mantles, metal alloys for some aerospace manufacturing

and aeronautics components, welding alloys, catalyst in chemistry and fuel for generating nuclear energy [2, 3].

A set of technologies were forerun to separate thorium ions from its solutions, and these methods were chemical precipitation [4], ion exchange [5, 6], liquid–liquid extraction [7–9], and adsorption [10–12]. Amongst these techniques, adsorptions are typical extensively utilized for separating heavy and radioactive metal ions on laboratory and industrial scales, because this method is low-cost, environmentally compatible and very efficient [13]. Recently, various efforts were applied to synthesize unique materials to extract Th(IV) from its solution. Several adsorbents materials employed for the adsorption of thorium ions including polymers, clay, metal oxides and poly materials/metal oxides [14–17]. Nevertheless, low adsorption potentials, inadequate adsorption states, and

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inconvenient separation reduced their practical objectives. Therefore, it is essential to manufacture innovative adsorbents that have excellent adsorption capacities for extensive applications in thorium ions separation.

In recent years, metal oxides nanoparticles created noteworthy consideration because of their physical and chemical stability, nontoxicity, unique substantial specific surface area, and uniform pore structure [18]. There are Nano silicon dioxide prepared for the adsorption of Th(IV) from aqueous solution [19]. Thorium ions removed from waste solutions using the synthesized nanoporous ZnO while nano tin oxide utilized for Th(IV) and U(VI) elimination from aqueous solutions [20, 21]. Thorium ions adsorption on nanoporous silicate was also reported from chloride solution [22].

Throughout the earlier few decades, nano metal oxides adsorbents were combined with polymers that had held great potential in thorium(IV) recovery. Fumed silica was prepared using mechanochemical activation of wetted nano-silica, it was used as a matrix for the preparation of a composite with glucose and by the carbonization of glucose gave weakly porous char nanoparticles [23], the electrical and physical characteristics of nano-silica were obtained in aqueous solution [24]. Nano-silica was supported with metal oxides ( $M_xO_y$ ) to form inorganic nanocomposites [25]. However, polymers were characterized by the efficient, accessible, low-cost and extremely versatile strategy to adsorb metal ions from its solutions due to existing of functional groups in the polymers structures [26–28]. While the adsorption selectivity and capacity for the nano-silica and also polymers individually were still restricted, owing to the lacking active site at the adsorbents surfaces. To solve that problem, silica nanoparticles were immobilized with organic materials such as polyvinyl alcohol that improved their thermal and mechanical properties as well as enhancement adsorption capacity for Th(IV) ions [29].

In order to increase the extent of poly sulphonamides materials adsorption, the adsorption potential of metal ions was studied by the anchored sulfonamide polymers with numerous materials. Sulphonamides include sulfadiazine, sulfamethizole, sulfisoxazole, sulfasalazine, sulfamethoxazole, and numerous high-strength sequences of sulfonamides. The main poly sulfonamides (polymer-SO<sub>2</sub>-NH-polymer) have the acidic proton on sulfonamide nitrogen. When poly sulfonamides exposed to sufficiently alkaline solutions, the sulfonamide group became negatively charged due to the removed hydrogen ions. Polysulfonamide (PSA) is a kind of great performance synthetic polymer that has a unique thermal, dielectric, mechanical properties, along with superior chemical resistance [30–33]. After modification of

nanoporous silica with sulfonamide derivative has certain advantages for thorium ions removal.

The purpose of the present work was to study the efficiency of the prepared PSA/nano-silica as a new adsorbent for adsorbing thorium ions from sulfate solution. The impact of different laboratory parameters, including pH, ionic strength, contact time, initial Th(IV) concentration, adsorbent amount and temperature, besides adsorption kinetics, isotherm models, and thermodynamics, were studied on nano-silica, PSA, and PSA/nano-silica composites. Besides, the properties of reusability and selectivity of PSA/nano-silica were also investigated.

## 2 Materials and methods

### 2.1 Instruments and materials

A double-beam UV/Vis spectrophotometer model 160A, Shimadzu utilized for determining thorium(IV) by Thoron I as an indicator [34]. Inductively-coupled-plasma-optical-emission spectrometry (Leeman Labs USA) also used for Th(IV) and trace metals ions measurements. The Fourier transform-infrared spectrometer (FTIR, Thermo Scientific USA) utilized to describe the major functional groups of the synthesized adsorbents and the Th(IV) loaded adsorbents. Scanning electron microscopy technique (SEM, Jeol-JSM-5600-LV) provided by the Oxford Instruments 6587 EDX microanalysis detector (Japan) was used for the morphological properties of the studied adsorbents. The average pore size and specific surface area of all solid adsorbents were evaluated with the Brunauer–Emmett–Teller (BET) by N<sub>2</sub> adsorption/desorption isotherms. X-Ray Diffraction technique (XRD) was done to know the identified minerals.

A stock solution of thorium ions (1000 mg/L) was prepared via the dissolving of 5.07 g thorium nitrate hexahydrate (Fluka, 98%) in 200 mL of 5 M sulfuric acid (BDH, 98%) and then complete to 2000 mL with distilled water. The stock solution was utilized to assess the relevant factors of Th(IV) adsorption. All the chemicals and reagents employed in all different parts of this work are analytical grade. All solvents were directly utilized as purchased without extra purification for the preparation of the adsorbents. Tetraethyl orthosilicate (TEOS, Aldrich, 99%), cetyltrimethylammonium bromide (CTAB, Fulka, 98%), ethanol (BDH), 2-methyl pyridine (BDH, 99%), dimethylacetamide (DMAc, Merck, 99%), 4, 4' di-amino diphenyl sulfone (APS, Merck, 99%) and terephthaloyl chloride (Fulka, 99%) were utilized as received.

## 2.2 Synthesis of nano-silica

Mesoporous spherical nano-silica was obtained by the hydrothermal method [35]. The cetyltrimethylammonium bromide (CTAB) surfactant (2 g) dissolved in 800 mL deionized water containing 1 M NaOH (10 mL) and ethanol (100 mL), with agitating at 80 °C to obtain a clear solution. Then, 11.7 mL tetraethyl-orthosilicate (TEOS) added to the fine solution with vigorous stirring. After 2 h of continuous stirring at 80 °C, the white precipitate derived through filtration, and it washed with ethanol at least three times, then the precipitate dried for 12 h and 60 °C. The powder was calcined for 4.5 h and 600 °C to eliminate the surfactant, the obtained fine powder was nano-silica that analyzed by spectrophotometric technique.

## 2.3 Preparation of PSA

Polysulfonamide was prepared [36–39] by dissolving of 0.1 M/L of 4,4' diamino diphenyl sulfone (APS) in 120 mL of N, N dimethylacetamide (DMAc) and kept stirring the mixture in the three-necked flask, till the solution (APS/DMAc) was dissolved. The system was cooled to – 17 °C using a bath of a mixture of acetone and liquid nitrogen. Under the low temperature, 0.1 M/L of terephthaloyl chloride was added into the mixture solution with stirring. After total diacid chloride was dissolved, the mixture was agitated at 25 °C, and 45 min. Then, 0.2 M/L of 2-methylpyridine (as the acid acceptor) was added to the solution to neutralize and pick up whole hydrochloric acid produced. If the acid acceptor was not sufficiently reactive, in the medium to capture full hydrochloric acid produced, contamination of the system and side reactions occurred, avoiding high molecular weight, and the solution was further agitated for 3.5 h. The polymer was isolated via pouring the solution with stirring inside a beaker holding 500 mL of cold water and collected by filtration. The outcome was washed by water and methanol, then dried against the vacuum oven.

## 2.4 Preparation of PSA/silica nanocomposite

A certain quantity of nano SiO<sub>2</sub> (6 g) was dispersed in 120 mL of DMAc, and the mixture (DMAc/SiO<sub>2</sub>) was added into a mixture of APS/DMAc, The above-mentioned the way of preparation was the same as that of PSA. Then, 0.1 M/L of terephthaloyl chloride was added at a low temperature (below 0 °C) for 4 h. Then antacid was put into the mixture to adjust the solution pH below 7. The mixed solution was coated on the fine glass substrate and dried for 8 h and 80 °C to obtain PSA/SiO<sub>2</sub> nanocomposite.

## 2.5 Adsorption investigations

A set of adsorption experiments carried out by batch adsorption mode, at 0.1 g adsorbent, 100 mL of solution assaying 200 mg/L of the initial Th(IV) concentration in stoppered flasks, at different pH values and the solution was placed at a different temperatures (25–55 °C) on the motorized shaker at 100 rpm until the equilibrium time. For determining the pH impact on the adsorption capacities of nano-silica, PSA, and PSA/SiO<sub>2</sub> adsorbents, various tests were done at varying pH values, ranging from 1–7 for thorium ions solution. The pH of solutions was adjusted using 0.2 M/L NaOH and/or H<sub>2</sub>SO<sub>4</sub> solutions. The ionic strength impact studied for the range of 0–0.1 M/L by adding different background salts (NaCl, KCl, and MgCl<sub>2</sub>), and then the solutions were shaken at 25 °C. The contact time was studied in the range 5–120 min and other parameters were kept constant while the adsorbents doses were done in the range 20–200 mg. The kinetic adsorption tests were also made by accretion of 0.1 g adsorbent within a series of stoppered flasks having 100 mL of 200 mg/L of thorium ions solution at 25 °C during the time range 5–120 min. Also, adsorption isotherms were taken into consideration at three adsorbents in various concentrations of thorium ions solutions from 25 to 800 mg/L within adsorption system. The supernatants were filtered and the concentrations of Th(IV) in the solutions were measured before and after the establishment of equilibrium. The adsorption capacity  $q_e$  (mg/g), and adsorption efficiency  $E$  (%) could design by the mass balance equations:

$$q_e = (C_i - C_f) \times \frac{V}{W} \quad (1)$$

$$E, \% = \frac{C_i - C_f}{C_i} \times 100 \quad (2)$$

where  $C_f$  and  $C_i$  are final and initial Th(IV) concentrations (mg/L) in solution, respectively, and  $V$  is the liquid volume (L), and  $W$  denotes the adsorbent amount (g).

## 2.6 Desorption investigations

The desorption tests were applied by different concentrations HCl to desorb Th(IV) from the loaded adsorbents. Each operation was achieved by agitating 2 g of Th(IV) loaded adsorbent by 50 mL varying concentrations of HCl within 60 min contact time at ambient temperature.

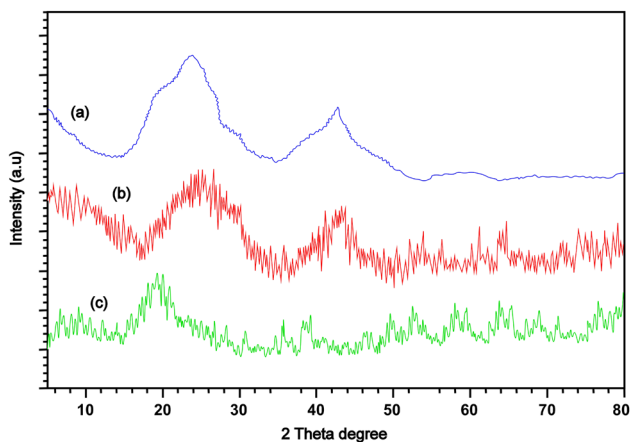
## 3 Results and discussion

### 3.1 Description of adsorbents

#### 3.1.1 XRD analysis

XRD diffraction patterns of the nano-SiO<sub>2</sub>, PSA, and PSA/SiO<sub>2</sub> were achieved in Fig. 1. The diffraction spectrum of the nano-SiO<sub>2</sub> exhibited two major broad peaks at  $2\theta = 24^\circ$  and a shoulder at  $2\theta = 43^\circ$  (JCPDS card 16-0380). The first peak at  $2\theta = 24^\circ$ , that is at a significantly high point in Fig. 1a, exhibited the anisotropic crystallographic nature of the silica particles and the manner the particles are alongside one another [40]. The size of the nano-SiO<sub>2</sub> crystalline was evaluated from the Debye–Scherrer equation ( $d = k\lambda/\beta \cos\theta$ ) [41] where  $d$  is the average diameter of nanoparticles (nm),  $k$  is the Scherrer constant ( $k = 0.89$ ),  $\theta$  is the diffraction angle,  $\lambda$  is the wavelength of X-ray radiation (1.542 nm), and  $\beta$  is the full width at half maximum of X-ray diffraction peaks. The crystalline sizes of SiO<sub>2</sub> particles were about 20 nm (using the (101) index at  $2\theta = 24^\circ$ ).

As exposed in Fig. 1c, a broad peak with low intensity at  $2\theta = 20^\circ$  was characteristic of a PSA polymer. The diffraction spectra of PSA/SiO<sub>2</sub> were presented in Fig. 1b. Compared with that of the nano-SiO<sub>2</sub> and the PSA polymer, the peak at  $2\theta = 24^\circ$  was moderately low, while the peak position and peak shape at  $2\theta = 43^\circ$  were not altered, and the broad peak of nano-SiO<sub>2</sub> fully overlapped with the peak of PSA at  $2\theta = 20^\circ$ . Also, in the XRD pattern of PSA/SiO<sub>2</sub> composite, there were new peaks at  $2\theta = 62 \sim 68^\circ$  that may be due to the surface electrostatic interaction between nano-silica with PSA to form a new composite (PSA/SiO<sub>2</sub>) (Fig. 1b). Therefore, the



**Fig. 1** XRD designs of **a** nano-SiO<sub>2</sub>, **b** PSA/SiO<sub>2</sub> composite, and **c** PSA polymer

combination of PSA and nano-SiO<sub>2</sub> might take place on the silica surface without changing the microstructure of the nano-SiO<sub>2</sub>.

#### 3.1.2 SEM studies

The SEM was also utilized to probe the surface, and internal structures change of nano-SiO<sub>2</sub>, PSA, and PAS/SiO<sub>2</sub> before and after Th(IV) adsorption ions as displayed in Fig. 2. Nano-SiO<sub>2</sub> has exhibited a typical fine shape with a fine rough structure and low density. However, its fine shape increased after cross-linking with the PSA and also after adsorption with thorium ions as expected. The morphology of nano-SiO<sub>2</sub> revealed that the SiO<sub>2</sub> skeleton was constituted of small spherical particles with a small diameter, and they interconnected each other, leading to interstitial space and the rough surface of the SiO<sub>2</sub> (Fig. 2a). While the surface of PSA was smoothly accompanied by several cavities as exposed in Fig. 2c. The development of the interstitial space and the interconnecting structure were possibly due to the collection of the small molecules SiO<sub>2</sub> particles and the removal of the solvent [38]. As in Fig. 2e, similar to the SiO<sub>2</sub>, the morphology of PSA/SiO<sub>2</sub> composite was constructed of aggregates particles and with larger interstitial space structure. However, the PSA/SiO<sub>2</sub> composite had a relatively smooth surface that might have resulted from the covering of the PSA on the SiO<sub>2</sub> surface.

After the adsorption process, SEM images in Fig. 2b, d, f, showed that the cavities or pores were filled, and the surfaces were very smooth, irregular and agglomerate with thorium ions. The reason for the significant difference in the compositions due to the cavities in PSA produced vital adsorption channel and space for Th(IV) ions. In addition, the SEM results reveal that the structure of PSA/SiO<sub>2</sub> created a more extensive surface area for Th(IV) adsorption, which was better than nano-SiO<sub>2</sub> and PSA for its reacted with metal ions by giving larger and wider exposed sites for reaction.

#### 3.1.3 EDX studies

The chemical compositions of nano-SiO<sub>2</sub>, PSA, and PAS/SiO<sub>2</sub> before and after Th(IV) adsorption ions were analyzed by EDX elemental analysis, as displayed in Fig. 3. The chemical composition of SiO<sub>2</sub>, PSA, and PAS/SiO<sub>2</sub> before adsorption were obtained. From the results in Fig. 3a, only Si (32.14%) and O (67.86%) peaks were presented, and no other peaks are detected. Silicon to oxygen atomic ratio about 1:2 has corresponded with the silica structures that have only SiO<sub>4</sub> tetrahedra, and the 1:2 ratio of SiO<sub>2</sub> requires that each oxygen atom is shared by two tetrahedra in silica [42]. It means that the prepared SiO<sub>2</sub> possesses high purity.

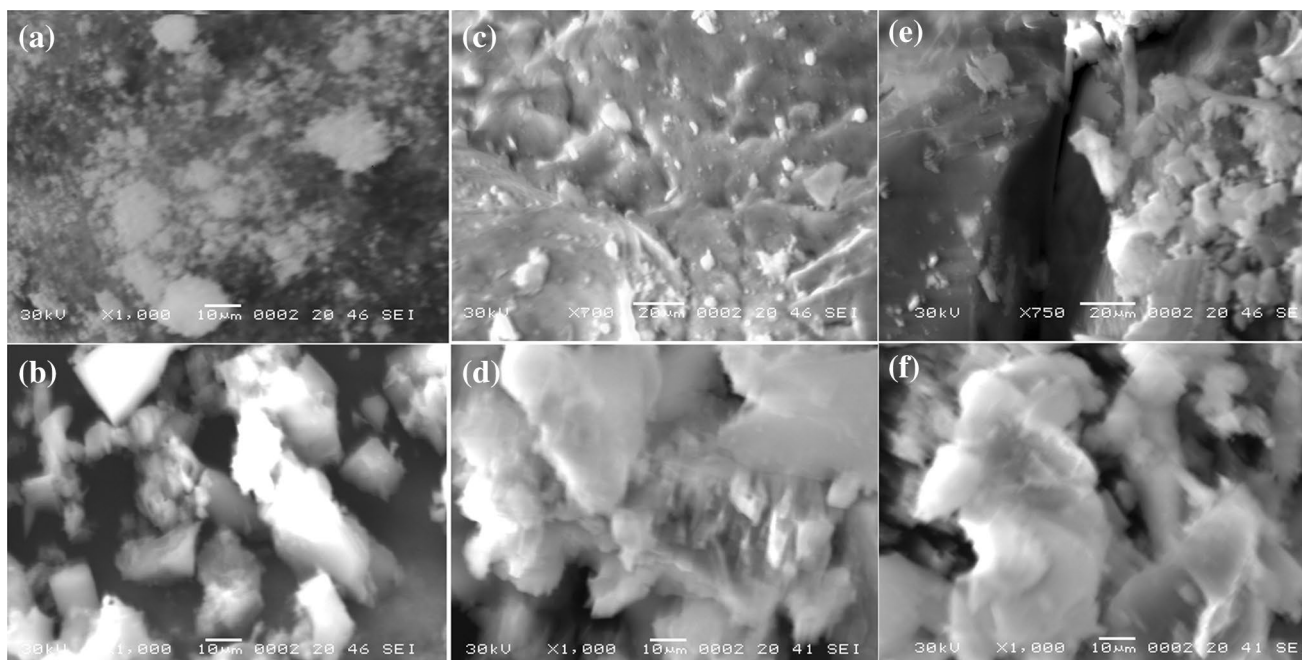


Fig. 2 SEM photographs of **a** nano-SiO<sub>2</sub>, **b** Th-loaded SiO<sub>2</sub>, **c** PSA, **d** Th-loaded PSA, **e** PSA/SiO<sub>2</sub>, and **f** Th-loaded PSA/SiO<sub>2</sub>

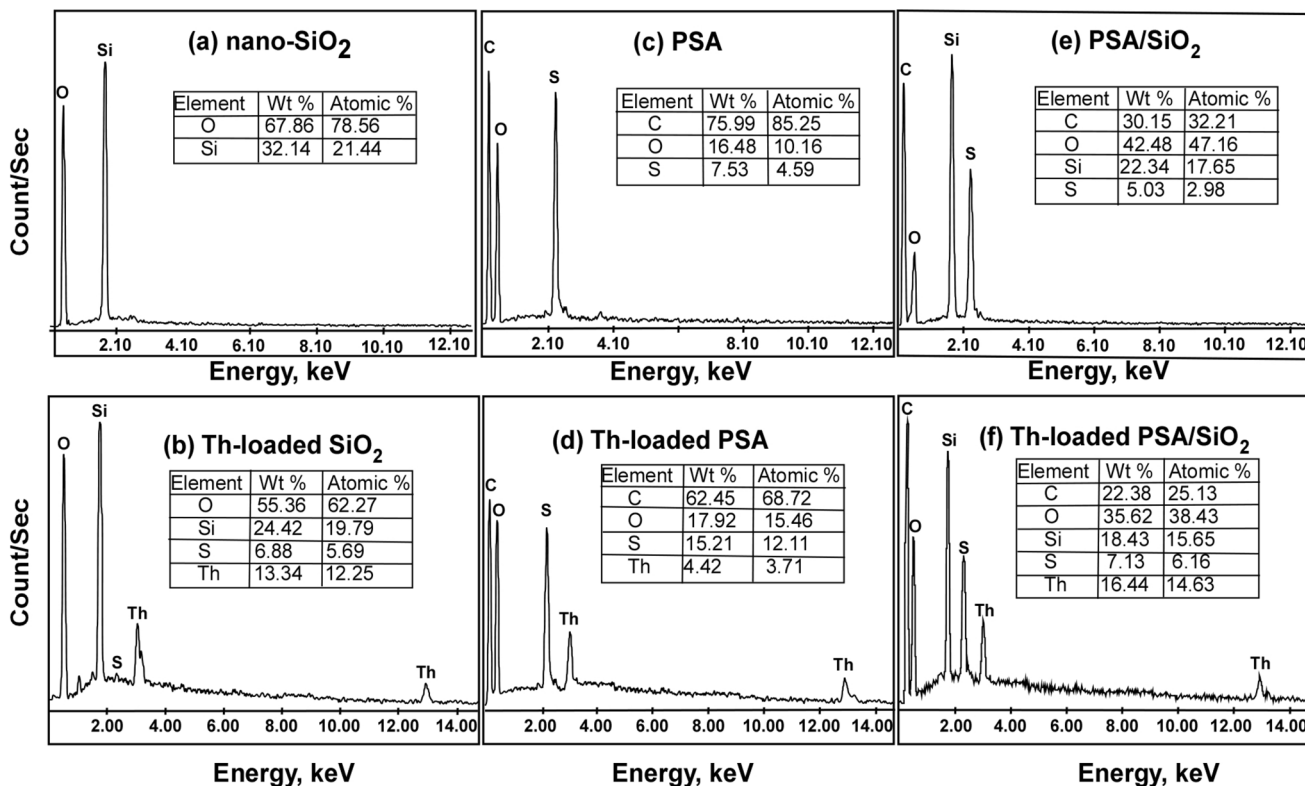


Fig. 3 EDX spectrum of **a** nano-SiO<sub>2</sub>, **b** Th-loaded SiO<sub>2</sub>, **c** PSA, **d** Th-loaded PSA, **e** PSA/SiO<sub>2</sub>, and **f** Th-loaded PSA/SiO<sub>2</sub>

Figure 3c expressed that the elemental composition of the PSA was obtained by energy spectrum analysis, it contained C (75.99%), O (16.48%), and S (7.53%) peaks, but in Fig. 3e showed a combination peaks between SiO<sub>2</sub> and PSA composite. These results confirmed that the combination of SiO<sub>2</sub> and PSA occurred to gain PSA/SiO<sub>2</sub> composite. After thorium ions adsorption on the three adsorbents, it could be observed clearly from Fig. 3b, d, f, that were was a distinct peaks of thorium on the three adsorbents spectra. A thorium peak was detected, confirming the adsorption of thorium ions on nano-SiO<sub>2</sub>, PSA, and PAS/SiO<sub>2</sub>.

### 3.1.4 Surface analysis

The nitrogen adsorption–desorption analyzer was conducted to evaluate the specific surface area and the pore size of nano-SiO<sub>2</sub>, Th-loaded SiO<sub>2</sub>, PSA polymer, Th-loaded PSA, PSA/SiO<sub>2</sub>, and Th-loaded PSA/SiO<sub>2</sub>. Figure 4 shows the nitrogen adsorption–desorption isotherm curves of these materials. The data exhibited that the N<sub>2</sub> isotherm behavior corresponded to type IV of adsorption/desorption isotherm instituted by the IUPAC organization. The isotherms altered clearly after nano-SiO<sub>2</sub> modification with PSA. From the obtained data, the Brunner–Emmet–Teller (BET) surface area of nano-SiO<sub>2</sub>, PSA, and PSA/SiO<sub>2</sub> was 50.43, 7.55, and 35.72 m<sup>2</sup>/g, respectively. The specific surface area, pore-volume, and pore size of PSA/SiO<sub>2</sub> were significantly between the corresponding values of nano-SiO<sub>2</sub> and PSA, and it could be attributed that nano-SiO<sub>2</sub> adorned PSA pores. The surface area and porosity of the addition of nano-SiO<sub>2</sub> improved the coverage of the organic polymer PSA to trap thorium ions.

The nano-SiO<sub>2</sub> and its adsorption of thorium ions decreased the surface area from 50.43 to 31.15 m<sup>2</sup>/g, and pore volume reduced from 0.122 to 0.113 cm<sup>3</sup>/g, besides the pore size decreased from 15.57 to 11.27 nm, respectively. The PSA and its trapping of thorium ions decreased the surface areas from 7.55 to 5.36 m<sup>2</sup>/g, and pore volume reduced from 0.204 to 0.196 cm<sup>3</sup>/g, as well as pore size decreased from 95.34 to 88.25 nm, respectively. In the same way, the PSA/silica and its loaded with thorium ions decreased the surface areas from 35.72 to 22.56 m<sup>2</sup>/g, and pore volume decreased from 0.175 to 0.155 cm<sup>3</sup>/g, as well as pore size, decreased from 72.24 to 65.21 nm, respectively. From the given data, the surface area, pore size, and pore volume of nano-silica, PSA and PSA/silica decreased after thorium ions adsorption because of pore-blocking with thorium ions. The obtained results revealed that the thorium ions were strongly adsorbed with the PSA/silica more than nano-silica and PSA individually, due to the PSA/silica has more active sites than nano-silica and PSA.

### 3.1.5 Infrared analysis

The nano-SiO<sub>2</sub>, Th-loaded SiO<sub>2</sub>, PSA polymer, Th-loaded PSA, PSA/SiO<sub>2</sub>, and Th-loaded PSA/SiO<sub>2</sub> were characterized by FT-IR spectroscopy, and the results were displayed in Fig. 5. Before Th(IV) adsorption, in Fig. 5a for the nano-SiO<sub>2</sub>, the wide peak at around 3443 cm<sup>-1</sup> was donated to the O–H stretching vibration band of the nano-SiO<sub>2</sub> and/or adsorbed H<sub>2</sub>O molecules upon silica surface, but the vibration band of captured H<sub>2</sub>O molecules by silica was detected at 1634 cm<sup>-1</sup> which could not be completely removed by drying [43]. The predominant band at 1985 cm<sup>-1</sup> related to the asymmetric vibration band of the siloxane bond Si–O–Si [44]. The presence of peak at 957 cm<sup>-1</sup> was recognized as the bending vibration of the silanol group (Si–OH). the presence of an absorption band at 798 cm<sup>-1</sup> was assigned to Si–O–Si stretching vibration band. The vibration band detected at 467 cm<sup>-1</sup> because of the vibration of the Si–O–Si vibration bond [45].

In Fig. 5c for the poly sulfonamide (PSA) could be seen that strong two peaks at 3285 cm<sup>-1</sup> and 1673 cm<sup>-1</sup> were characteristic of –NH and C=O bands of amide groups. The PSA was also characterized by the transmittance of mono-substituted amide linkages (C–N stretch) at 1504 cm<sup>-1</sup>. The characteristic bands of sulfonamide were seen at 1409 cm<sup>-1</sup> and 1324 cm<sup>-1</sup> (fragmented of asymmetrical stretch of –SO<sub>2</sub>N–) and 1148 cm<sup>-1</sup> (symmetrical stretch of –SO<sub>2</sub>N–) [46].

In Fig. 5e, the symmetric stretching vibration absorption band of Si–OH was at around 3399 cm<sup>-1</sup>, and the bands at 465, 804, and 1098 cm<sup>-1</sup> were assigned to the Si–O cm<sup>-1</sup>Si stretching vibration absorption bands, which the transmittance correspondingly decreased. The characteristic absorption of sulfonamide groups shifted to 1412, 1331, and 1151 cm<sup>-1</sup> of the symmetrical stretch of –SO<sub>2</sub>N– which suggested that the SiO<sub>2</sub> surface was partially shielded by PSA through acid–base interaction (hydrogen bonds) between nitrogen atom in PSA and silanol group of silica. This finding indicated that SiO<sub>2</sub> and PSA were successfully composed together to form PSA/SiO<sub>2</sub>.

After Th(IV) adsorption, the –OH, –NH and C=O stretching vibration bands for the three adsorbents reduced and shifted to redshift with 10–15 cm<sup>-1</sup>, which may be owing to the linkage of Th(IV) to the three adsorbents surfaces. Moreover, sharp peaks were detected at 1389 cm<sup>-1</sup> and 1051 cm<sup>-1</sup> for Th-loaded silica (Fig. 5b), and at 1381 cm<sup>-1</sup> and 1050 cm<sup>-1</sup> for Th-loaded PSA (Fig. 5d), as well as at 1391 cm<sup>-1</sup> and 1043 cm<sup>-1</sup> for Th-loaded PSA/silica (Fig. 5f), these peaks corresponded to the Th–O vibration band of thorium ions, providing direct evidence for Th<sup>4+</sup> adsorption on the three adsorbents [47]. These results indicated the adsorption of thorium ions on the nano-silica, PSA, and PSA/silica surfaces.

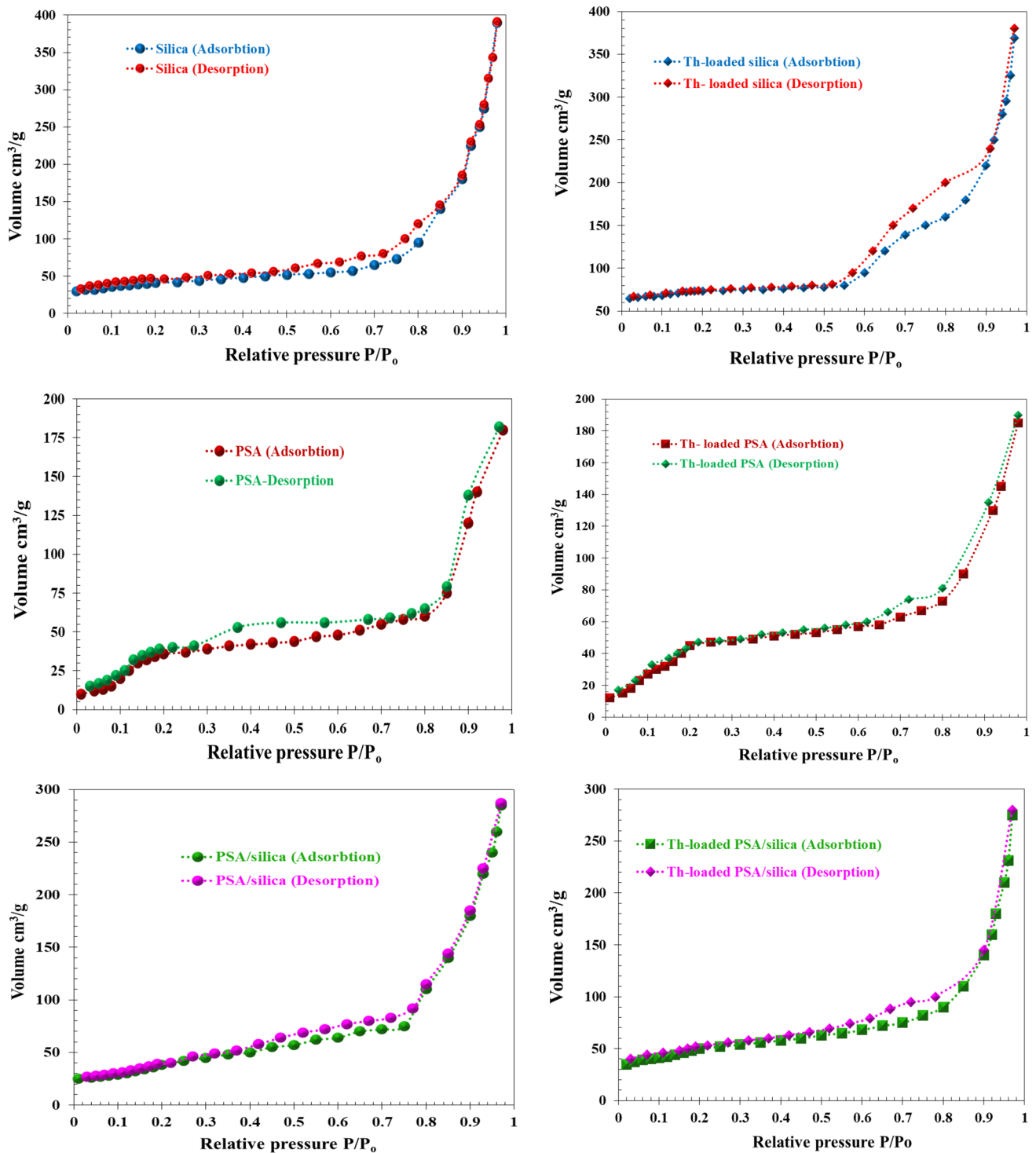


Fig. 4 N<sub>2</sub> adsorption/desorption isotherm of nano-silica, Th-loaded silica, PSA polymer, Th-loaded PSA, PSA/silica, and Th-loaded PSA/silica

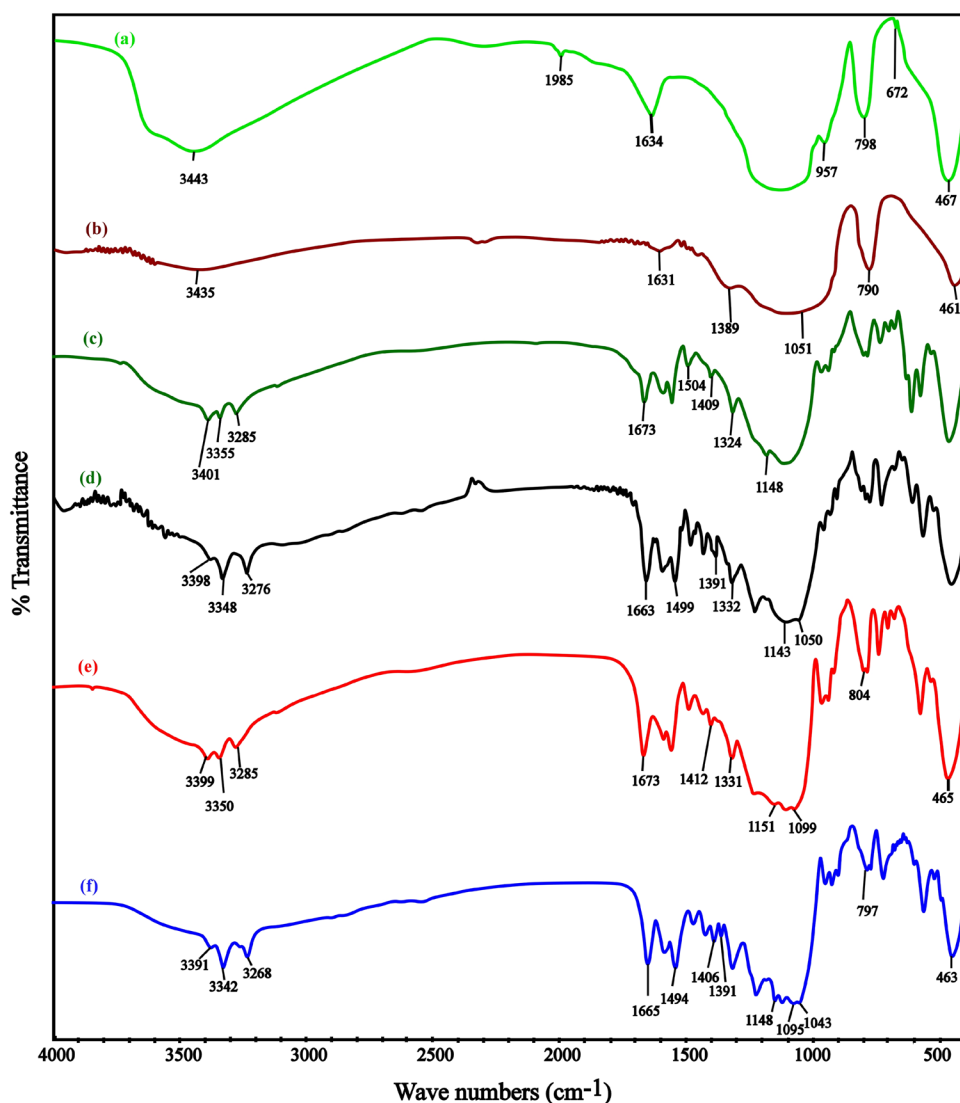
### 3.2 Thorium ions adsorption

#### 3.2.1 Solution pH

The influence of pH is a vital parameter for gaining a high

adsorption capacity during the adsorption process. Thorium ionic species distribution in aqueous media at several pH values were exposed in Fig. 6a, which displayed that the hydrolyzation procedures of thorium ions were obviously depended on pH. According to Fig. 6a, at

**Fig. 5** FTIR spectra of **a** nano-SiO<sub>2</sub>, **b** Th-loaded SiO<sub>2</sub>, **c** PSA, **d** Th-loaded PSA, **e** PSA/SiO<sub>2</sub>, and **f** Th-loaded PSA/SiO<sub>2</sub>

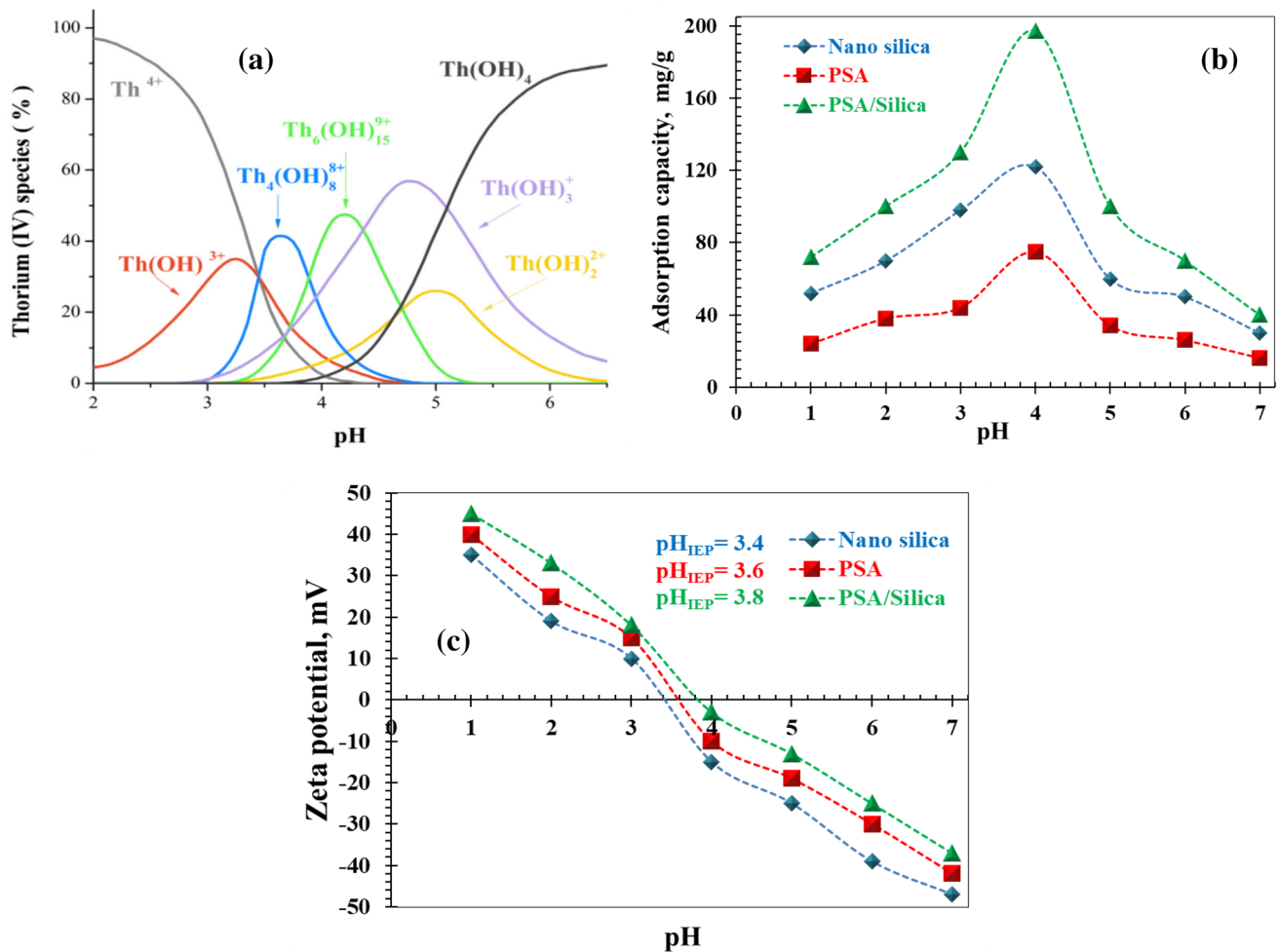


pH < 4.5, thorium ionic species distribution in the solution were mainly involved of positively charged species which are Th<sup>4+</sup>, Th<sub>4</sub>(OH)<sub>8</sub><sup>8+</sup>, Th<sub>6</sub>(OH)<sub>15</sub><sup>9+</sup>, Th(OH)<sub>3</sub><sup>3+</sup>, Th(OH)<sub>3</sub><sup>+</sup>, and Th(OH)<sub>2</sub><sup>2+</sup>. In addition, soluble thorium ions such as Th<sup>4+</sup> were the dominant species in strongly acidic solution, while Th<sup>4+</sup> tended to precipitate out as Th(OH)<sub>4</sub> at higher pH, which were remained compatible with the outcomes of earlier studies [48–50].

To assess the influence of solution pH on the Th(IV) adsorption capacity for nano-silica, PSA, and PSA/silica composites, the pH was examined in between pH1–7, and the outcomes were manifested in Fig. 6b. As a result that, Th(IV) adsorption was a remarkable dependent on the pH value due to pH influences the thorium ions solubility, and the ionization state of hydroxyl and sulfonamide groups holding on the three adsorbents surfaces. The adsorption capacities data displayed that with increasing pH values from 1 to 4, the amount of thorium ions

adsorption capacities on the three adsorbents surfaces increased sharply due to the competition between H<sup>+</sup> and thorium cations for the capture of the binding sites. In other meanings, At pH < 4, thorium ions adsorption capacities on three adsorbents were low values because of the competing between the H<sup>+</sup> ions in the medium and thorium ions cationic species. Also, partial protonation of the hydroxyl and sulfonamide groups inhibiting the interactions between the adsorbents and thorium ions that could be the chief target for a small quantity of Th(IV) adsorption ability at pH < 4 [21]. At pH4, the surface positive charges on the adsorbents decreased and the thorium ions uptake capacities increased due to the increase of the attraction between the sorbate thorium cations species and adsorbents. After that, increasing pH more than 4, thorium ions adsorption capacities on the three adsorbents were decreased due to thorium ions was initially precipitated at pH > 4 according to the species distribution for thorium





**Fig. 6** **a** Thorium ions species distribution against pH (0.86 mmol/L thorium concentration at 298 K), **b** effect of pH on thorium adsorption on nano-silica, PSA, and PSA/silica (0.1 g adsorbent dose,

200 mg/L Th(IV) concentration, 100 mL solution, contact time 45 min, room temperature); and **c** zeta potential versus pH for nano-silica, PSA, and PSA/silica

ions hydrolysis. The zeta potential and pH influence were checked to pH values below 7 in the intended system. The zeta potential was demonstrated in Fig. 6c, and the results indicated that the pH values at the the isoelectric point ( $\text{pH}_{\text{IEP}}$ ) were 3.2 (nano-silica), 3.6 (PSA), and 3.8 (PSA/silica). These were the three adsorbents had negatively charged meanwhile, the pH remained larger than the  $\text{pH}_{\text{IEP}}$  that might be convenient for thorium ions adsorption. Consequently, further adsorption studies were conducted at optimum pH4.

### 3.2.2 Ionic strength

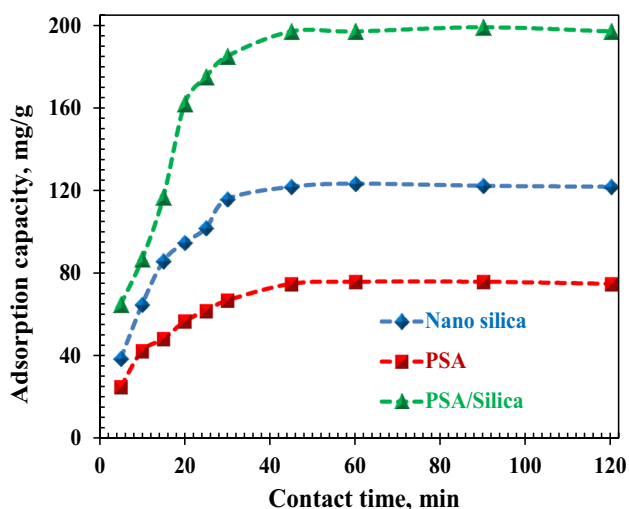
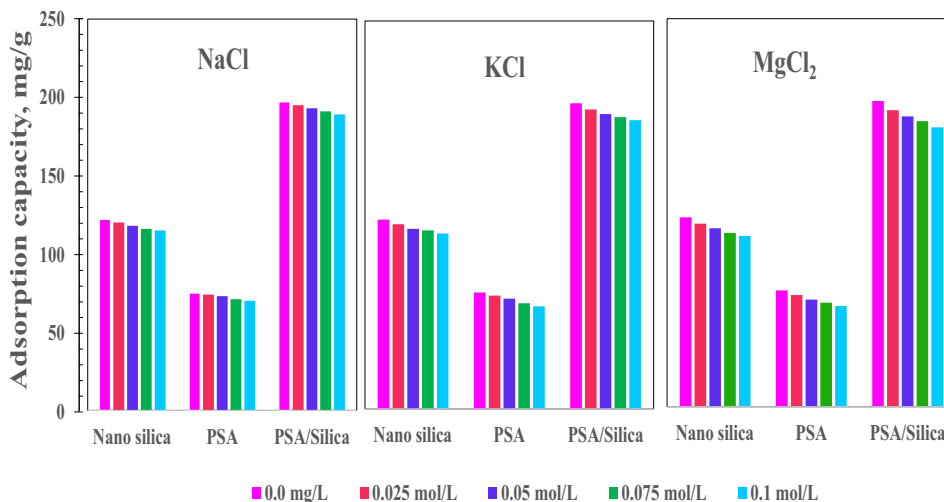
To study the performance of thorium ions adsorption on nano-silica, poly sulfonamide, and PSA/silica more regularly and comprehensively, the influence of different background salts concentrations on thorium ions adsorption were examined. These salts comprised NaCl, KCl, and

$\text{MgCl}_2$ . Figure 7 showed the relationship between ionic strength and the thorium ions adsorption capacities onto nano-silica, poly sulfonamide, and PSA/silica for the three salts. The results displayed that the thorium ions adsorption capacities onto nano-silica, poly sulfonamide, and PSA/silica were not significantly affected by an increase in ionic strength from 0.0 to 0.1 mol/L, implying that at these experimental conditions, complexation between thorium ions and the adsorbents surfaces were performed [27]. According to these comments and the earlier mentioned data, thorium ions adsorption capacities were dependent on the solution pH rather than the ionic strength.

### 3.2.3 Contact time

Contact time of thorium ions solution and solid adsorbents is a key aspect in thorium ions adsorption because this aspect could represent the kinetics of interactions of

**Fig. 7** Influence of ionic strength on thorium ions adsorption using nano-silica, PSA, and PSA/silica (pH: 4, 100 mL of 200 mg/L thorium concentration, 0.1 g adsorbent dose)



**Fig. 8** Influence of contact time on thorium ions adsorption for nano-silica, PSA, and PSA/silica composites (pH4, 0.1 g adsorbent dose, room temperature, 200 mg/L Th(IV) concentration, 100 mL solution)

surface adsorbent with thorium ions. For this purpose, the influence of contact time on thorium ions adsorption onto nano-silica, PSA, and PSA/silica composites at room temperature was investigated at 200 mg/L thorium ions concentration (Fig. 8). The obtained data designated that the Th(IV) adsorption efficiencies increased from 39, 25, and 65 mg/g to 122, 75, and 197 mg/g of nano-silica, PSA, and PSA/silica composites, respectively with increasing contact time from 5 to 45 min. The adsorption capacities were fixed after 45 min for the three adsorbents, whereas extra increase of time had not influenced the thorium ions adsorption. Therefore, 45 min is the most sufficient contact time for all the equilibrium experiments.

Adsorption kinetic studies are crucial for the interpretation of the adsorption system, and they also provide valuable experimental and scientific data for thorium ions recovery. So, to examine thorium ions adsorption that depended on the reaction time and also determined the rate-controlling mechanism of thorium ions adsorption on nano-silica, PSA, and PSA/silica composites. The pseudo-first-order and pseudo-second-order kinetic mechanisms were employed for the evaluation of Th(IV) adsorption rate-controlling step. The pseudo-first-order kinetic mechanism believed that the adsorption system was controlled through physical interactions, while the mechanism proposed through a pseudo-second-order kinetic mechanism was that chemical adsorption happens throughout the complete adsorption process [51]. The pseudo-first-order mechanism was expressed in the following:

$$\log(q_e - q_t) = \log q_e - \frac{k_1 t}{2.303} \tag{3}$$

where the adsorption capacity of Th(IV) at equilibrium, and change time  $t$  (min) are  $q_e$ , and  $q_t$  (mg/g) respectively, constant adsorption rate is  $k_1$ , ( $\text{min}^{-1}$ ). Pseudo second-order mechanism expressed by the subsequent:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \tag{4}$$

where  $k_2$  is second-order adsorption constant ( $\text{g}/(\text{mg min})$ ). The plots of two kinetic models gained in Fig. 9. The kinetic parameters recorded in Table 1. Hence, the data illustrated that thorium ions adsorption on nano-silica, PSA, and PSA/silica composites followed the pseudo-second-order kinetic model owing to the excellent fit ( $R^2$  more than 0.99) and approximately corresponding experimental capacities (122, 75, 197 mg/g) with the calculated capacities (129.87, 76.92, 204.08 mg/g) of this model. The

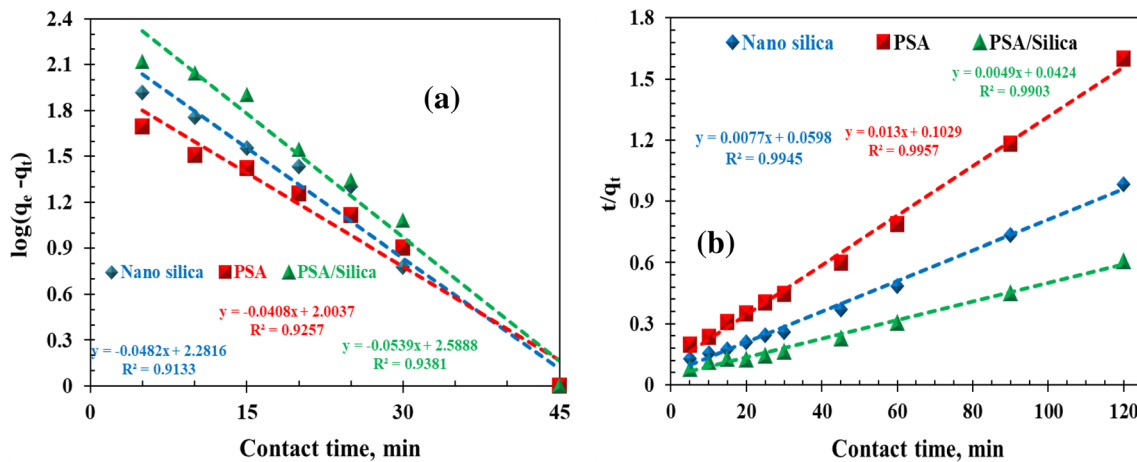


Fig. 9 Kinetic adsorption of Th(IV) on nano-silica, PSA, and PSA/silica composites, **a** Pseudo-first-order kinetic model, and **b** Pseudo-second-order kinetic model

**Table 1** Kinetic parameters for Th(IV) adsorption on nano-silica, PSA, and PSA/silica composites

Kinetic models	Parameter	Nano-silica	PSA	PSA/silica
Pseudo-first-order	$q_e$ (mg/g)	191.25	100.85	387.97
	$k_1$ (1/min)	0.111	0.094	0.124
	$R^2$	0.91	0.92	0.93
Pseudo-second-order	$q_e$ (mg/g)	129.87	76.92	204.08
	$k_2$ (g/mg min)	$9.91 \times 10^{-4}$	$1.64 \times 10^{-3}$	$0.47 \times 10^{-3}$
	$R^2$	0.99	0.99	0.99
Experimental capacity	$q_{exp}$	122	75	197

results obtained suggested that thorium ions adsorption on nano-silica, PSA, PSA/silica composites were controlled by chemisorption. Accordingly, the interaction between Th(IV) and adsorbents functional groups were correlated to valence bonds produced through sharing electrons might be observed in the adsorption process.

### 3.2.4 Adsorbent dose

The dose amount is a significant aspect of assessing the sorbent-metal ions at the equilibrium system. The effect of dose amount of nano-silica, PSA, and PSA/silica composites for Th(IV) adsorption was explored at the dose amount varied from 20 to 200 mg in 100 mL of the solution involving 200 mg/L thorium ions. Figure 10 reveals that the thorium ions adsorption capacities ( $q_e$ ) had thus been fixed at 122, 75, 197 mg/g with the dose amount 120, 160, and 100 mg of nano-silica, PSA, and PSA/silica composites, respectively. The subsequent dose amounts increased, thorium ions adsorption capacities reduced because of the presence of silanol, C=O, -NH, and sulfone groups, which

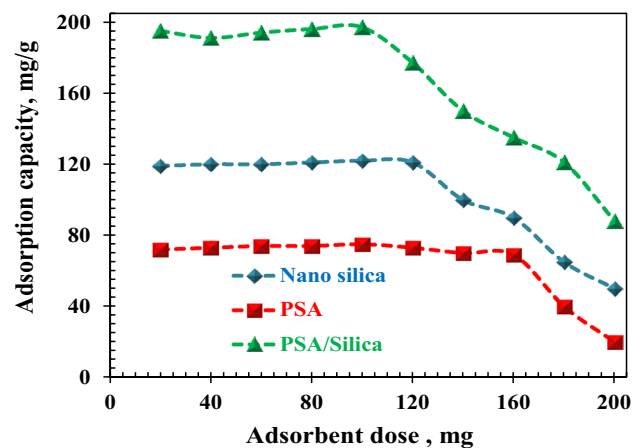
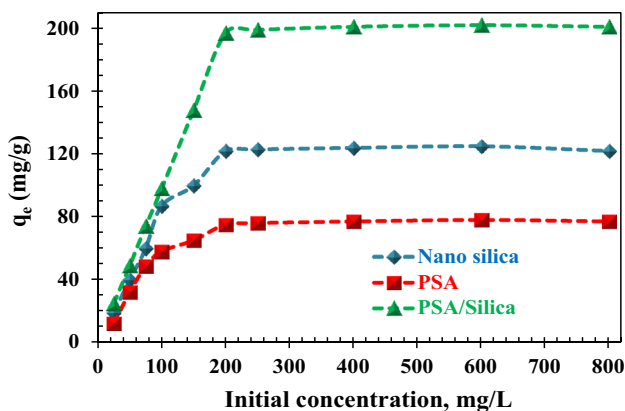


Fig. 10 Effect of dose amount of nano-silica, PSA, and PSA/silica composites on thorium ions adsorption (pH4, 45 min contact time, 200 mg/L Th(IV) concentration, 100 mL solution, room temperature)

were binding thorium ions effectively by the strong and weak acid–base principle.



**Fig. 11** Effect of the initial thorium ions concentration on the adsorption capacities for nano-silica, PSA, and PSA/silica composites (pH4, 45 min contact time, room temperature, 0.1 dose amount, 100 mL solution)

### 3.2.5 Initial Th(IV) concentration

The initial Th(IV) concentration directly affects the adsorption process and capacity. To study the relation of adsorption capacity versus metal ions concentration in the aqueous phase, it will help us to demonstrate the adsorption behavior. Therefore, the initial concentration of Th(IV) varied within the range 25–800 mg/L, and the other parameters were kept constant. From Fig. 11, the data indicated that Th(IV) concentration increased from 25 to 200 mg/L, the adsorption capacity increased with the metal ions concentration. At a 100 mg dose amount of nano-silica, PSA, and PSA/silica composites that had the limited active sites used when exceeded 200 mg/L Th(IV) were contained in the reaction system, and the adsorption capacities would overload the accessible binding sites at the three adsorbents. Under the present experimental conditions, the maximum adsorption capacities reached were 122, 75, and 197 mg/g of nano-silica, PSA, and PSA/silica composites.

Isotherms of adsorption illustrated whereby thorium ions that combined with nano-silica, PSA, and PSA/silica composites and it gave the required supplies for the strategy of the adsorption system for Th(IV) capture. Two models (Freundlich and Langmuir isotherms) were extensively realized here. Freundlich isotherm is a realistic model that had emerged in assuming a heterogeneous surfaces by a non-uniform distribution of adsorption heat above the surface of nano-silica, PSA, and PSA/silica composites. It was extensively expressed as in the following Eq. 5 [52]:

$$\log q_e = \log K_f + \frac{1}{n} \log C_e \tag{5}$$

where  $K_f$  (mg/g) is Th(IV) adsorption equilibrium constant,  $n$  is Freundlich constant related to the intensity,  $C_e$  (mg/L) is equilibrium concentration of thorium ions, and  $q_e$

(mg/g) is Th(IV) equilibrium adsorption capacity on nano-silica, PSA, and PSA/silica composites. Langmuir isotherm assumed that the adsorption/binding of Th(IV) from solution was emerged on the homogenous surface through saturated monolayer adsorption on nano-silica, PSA, and PSA/silica surface at permanent adsorption energy. The Langmuir model signified in Eq. 6 [53]:

$$\frac{C_e}{q_e} = \frac{1}{q_m K_L} + \left( \frac{1}{q_m} \right) C_e \tag{6}$$

where  $K_L$  (L/mg) is Langmuir constant at equilibrium, and  $q_m$  is the maximum Th(IV) adsorption capacity (mg/g). Table 2 exhibited the results of adsorption isotherms of the two models. It was explained that the Freundlich model provided a pauper-fitting by tiny  $R^2$  values 0.73, 0.67, and 0.63 for the practical results of nano-silica, PSA, and PSA/silica composites. Nonetheless, the practical data were effortlessly close-fitting to the Langmuir model, by great  $R^2$  values (0.999) of nano-silica, PSA, and PSA/silica composites (Fig. 12). The estimated data characterized that the adsorption assemblies did not rely on the Freundlich model. On the contrary, the estimated adsorption capacities ( $q_m$ ) for nano-silica, PSA, and PSA/silica composites with Langmuir isotherm were 121.95, 76.34, and 200.00 mg/g, respectively. These results labeled that Langmuir model was further fitted than Freundlich model for labeling the adsorption performance of the Th(IV) adsorption on nano-silica, PSA, and PSA/silica composites. These inferred a homogeneous arrangement of the surface active sites and monolayer surface of Th(IV) on nano-silica, PSA, and PSA/silica composites, correspondingly to the Langmuir model supposed the homogeneous surface.

A comparison of the maximum adsorption of Th(IV) onto various adsorbents in different experimental conditions was set in Table 3. As realized, the maximum adsorption of Th(IV) ions onto PSA/silica composite is better than that of the other reported adsorbents.

**Table 2** Isotherm parameters of Th(IV) adsorption on nano-silica, PSA, and PSA/silica composites

Isotherm models	Parameter	Nano-silica	PSA	PSA/silica
Freundlich isotherm	$K_f$ (mg/g)	28.07	19.97	73.08
	$1/n$ (mg min/g)	0.274	0.239	0.203
	$R^2$	0.73	0.67	0.63
Langmuir isotherm	$q_m$ (mg/g)	121.95	76.34	200.00
	$K_L$ (L/mg)	0.134	0.114	0.77
	$R^2$	0.999	0.999	0.999
Experimental capacity	$q_{exp}$	122	75	197

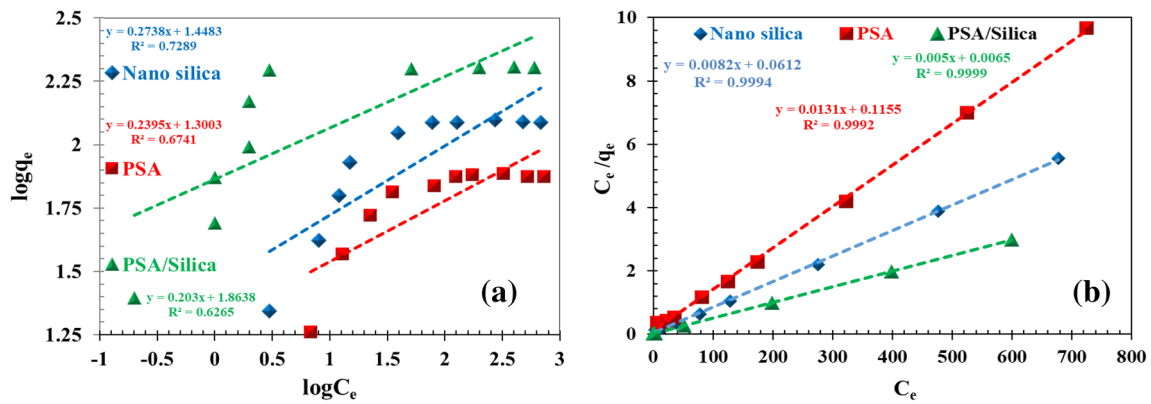


Fig. 12 Freundlich (a), and Langmuir (b) isotherm models of Th(IV) adsorption on nano-silica, PSA, and PSA/silica composites

Table 3 Comparison of the maximum adsorption capacity of Th(IV) ions by various adsorbents

Adsorbent	Uptake capacity (mg/g)	pH	Temperature (°C)	Adsorbent dose (g/L)	Contact time (min)	References
Magnetic talc/titanium oxide	54.5	3–4	25	2	120	[3]
1-(2-Pyridylazo)-2-naphthol/zeolite	9.28	4	25	3	45	[54]
chitosan/poly(acrylamide)	118.32	5	25	10	1440	[55]
P(4-vinyl pyridine) hydrogel	120.5	4	30	2.5	400	[56]
Monomodified β-cyclodextrin polyrotaxane	12.92	4	25	1	35	[28]
Poly(acrylamide)/apatite	294.64	4	40	10	1440	[57]
poly(methacrylic acid)-grafted chitosan/bentonite	110.5	5–6	30	2	180	[58]
N,N,N',N'-tetraoctyldiglycolamide impregnated graphene aerogel	66.8	< 1	25	1	720	[59]
triethylene-tetramine modified magnetic chitosan	133.3	4	25	1	60	[60]
Poly sulfanamide/nano-silica	197	4	25	1	45	Present study

Table 4 Effect of temperature on thorium ions adsorption uptake for nano-silica, PSA, and PSA/silica composites (pH4, 45 min contact time, 0.1 g adsorbent dose, 200 mg/L Th(IV) concentration, 100 mL solution)

Temperature (K)	Th(IV) adsorption uptake (mg/g)		
	Nano-silica	PSA	PSA/Silica
298 K	122.0	75.0	197.0
303 K	121.8	74.7	196.8
308 K	121.5	74.3	196.6
313 K	121.1	74.1	196.3
318 K	120.8	73.9	196.1
323 K	120.5	73.6	195.9
328 K	120.3	73.4	195.6

### 3.2.6 Temperature

The adsorption capacity of metal ions for the adsorbate depends on the solution temperature. Hence, the

influence of temperature on the amounts of nano-silica, PSA, and PSA/silica composites was explored at different temperatures (298–328 K). Table 4 illustrated that Th(IV) adsorption capacities reduced with the temperature increasing from 298 to 328 K. This incident could be due to the adsorption steps environment and the expanding mobility of thorium ions through a lower driving force. Another reason maybe because of the acceleration of several slow desorption steps on the adsorbent surface. Hence, the best adsorption temperature was ambient temperature.

From the practical results, the free energy  $\Delta G^\circ$  (kJ/mol), enthalpy  $\Delta H^\circ$  (kJ/mol), and entropy  $\Delta S^\circ$  (kJ/mol K) of Th(IV) adsorption from acidic solution on nano-silica, PSA, and PSA/silica composites were evaluated using the change of absolute temperature T (K) and the thermodynamic equilibrium constant ( $K_c^0$ , L/g) that estimated from Eq. 7. The thermodynamic factors of the adsorption organizations established by Vant' Hoff equation by

thermodynamic equilibrium constants ( $K_e^0$ , L/g) that were gotten at 298–328 K as the following Eq. (7) [61, 62].

$$K_e^0 = \frac{1000 \cdot K_g \cdot (\text{molecular weight of adsorbate})[\text{adsorbate}]^0}{\gamma} \tag{7}$$

where  $\gamma$  is the activity coefficient (dimensionless),  $[\text{Adsorbate}]^0$  is the standard concentration of the thorium ions (1 mol/L), and  $K_e^0$  is the thermodynamic equilibrium constant that is dimensionless that evaluated via converting the units of  $K_g$  (Langmuir equilibrium constant ( $K_L$ , L/mg) used since it was the supreme isotherm model) to L/mol. The modification achieved by multiplication of the Langmuir equilibrium constant (L/mg) values by 1000, to vary L/mg to L/g and therefore the creation of the multiplication of this data by the molecular weight of the thorium ions (g/mol) multiplied by the unitary standard concentration of thorium ions (1 mol/L) and creation of the division by activity coefficient (dimensionless). According to this evaluation, it was assumed that the solution of thorium ions is much diluted to considered that the activity coefficient was unitary. The factor  $K_e^0$  turns into dimensionless

after creation of these evaluations. These parameters assessed from the next Van't Hoff equations.

$$\log K_e^0 = \frac{\Delta S^\circ}{2.303R} - \frac{\Delta H^\circ}{2.303RT} \tag{8}$$

$$\Delta G^\circ = \Delta H^\circ - T\Delta S^\circ \tag{9}$$

$R$  (8.314 J/mol K) is a universal gas constant. The  $\Delta H^\circ$  and  $\Delta S^\circ$  were predictable via the slope and intercept of linear plots of  $\log K_e^0$  versus  $1/T$  (Fig. 13). The  $\Delta G^\circ$ ,  $\Delta H^\circ$ , and  $\Delta S^\circ$  values were recorded in Table 5.

From the achieved data, the negative  $\Delta G^\circ$  values exhibited that adsorption systems at all temperatures were achievability spontaneous in nature. Moreover, the  $\Delta G^\circ$  of the interactions permitted that the adsorption performances were required for the formation of the Th(IV) electrostatic interaction from acidic solution and the three adsorbents. The negative  $\Delta H^\circ$  values set exothermic of adsorption systems. Additionally, the positive  $\Delta S^\circ$  values initiated the feasibility and randomness of the adsorption systems for Th(IV) on nano-silica, PSA, and PSA/silica composites.

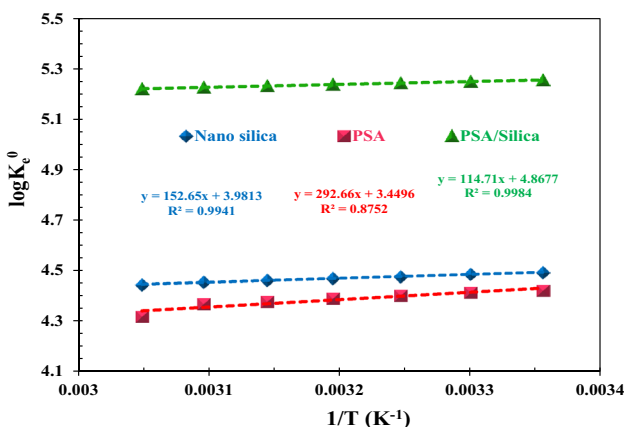


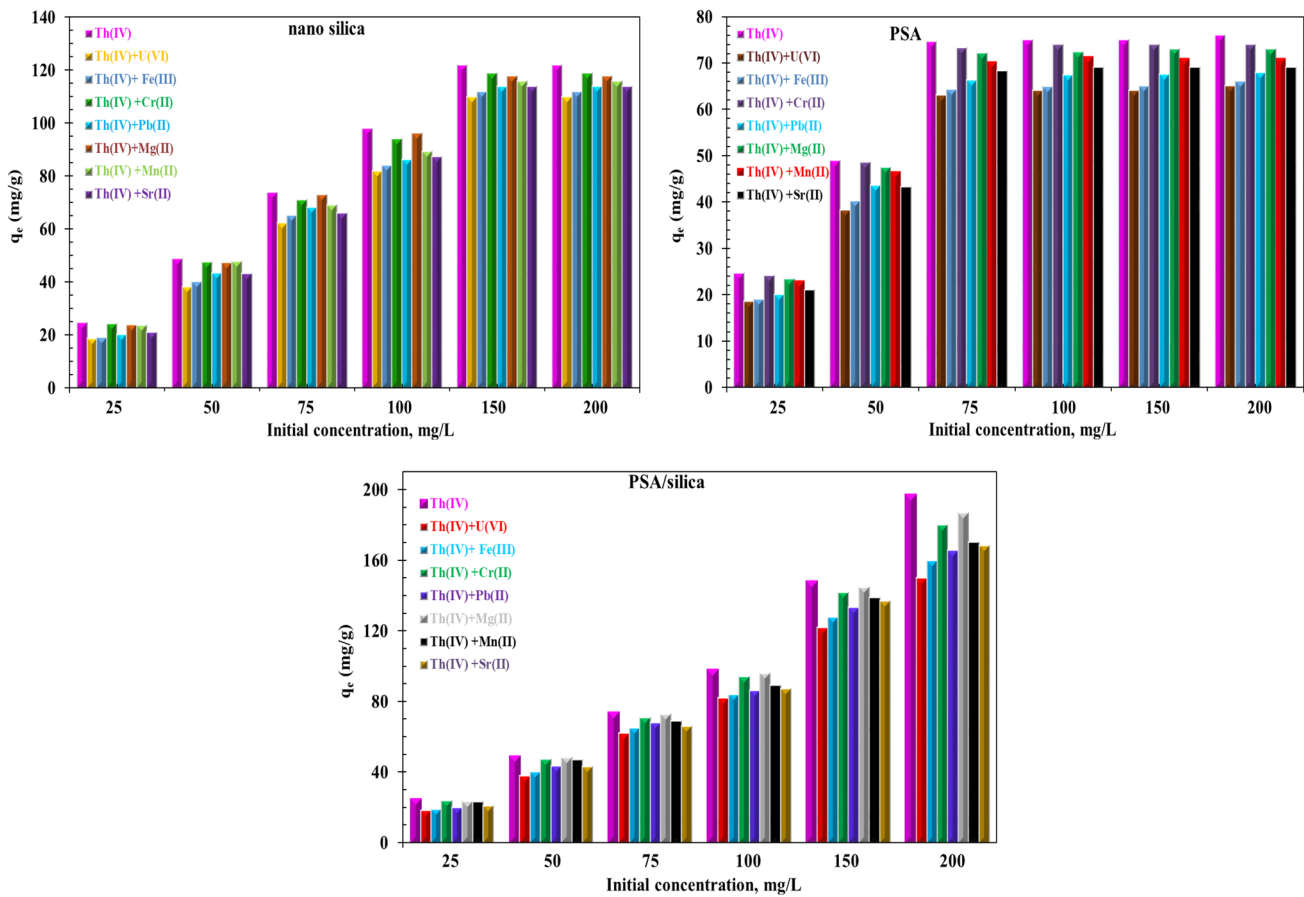
Fig. 13 Plot of  $\log K_e^0$  vs.  $1/T$  of Th(IV) adsorption on nano-silica, PSA, and PSA/silica composites

### 3.2.7 Coexisting ions

Coexisting ions influence on the adsorption evolutions of target thorium ions through competition for the limited active sites of nano-silica, PSA, and PSA/silica. The effect of coexisting cations (as U(VI), Fe(III), Cr(II), Pb(II), Mg(II), Mn(II), and Sr(II)) that existed in nuclear waste of Nuclear Materials Authority, Egypt on thorium ions adsorption were investigated at the binary cationic system, and the data demonstrated in Fig. 14. At binary systems, a 1:1 concentration ratio was used to specify the competitive effect of individual metal ion on Th(IV) adsorption by varying the coexisting concentration cations from 25 to 200 mg/L. Th(IV) adsorption capacities in all of the binary systems were smaller than that in single thorium ions system. This

Table 5 Thermodynamic parameters of Th(IV) adsorption on nano-silica, PSA, and PSA/silica composites

T (K)	Langmuir constant (L/mg)			$\Delta G^\circ$ (KJ/mol)		
	Nano-silica	PSA	PSA/Silica	Nano-silica	PSA	PSA/Silica
298	0.134	0.114	0.77	- 25.571	- 25.268	- 29.910
303	0.132	0.112	0.76	- 25.951	- 25.598	- 30.375
308	0.129	0.109	0.75	- 26.331	- 25.928	- 30.840
313	0.127	0.106	0.74	- 26.711	- 26.258	- 31.305
318	0.125	0.103	0.73	- 27.091	- 26.588	- 31.770
323	0.123	0.101	0.72	- 27.471	- 26.918	- 32.235
328	0.12	0.09	0.71	- 27.851	- 27.248	- 32.700
$\Delta H^\circ$ (kJ/mol)				- 2.923	- 5.6	- 2.196
$\Delta S^\circ$ (kJ/mol K)				0.076	0.066	0.093



**Fig. 14** Influence of coexisting ions on Th(IV) adsorption capacities of nano-silica, PSA, and PSA/silica composites (1:1 concentration ratio, pH4, 45 min contact time, 0.1 g adsorbent dose, 100 mL solution)

aspect was associated with many parameters such as the metal ions electronegativity, ionic potential, and competition between several cations to fill active sites of solid adsorbent. The attained data in binary systems (Fig. 14) displayed that Cr(II), Mg(II), and Mn(II) did not produce a detectable influence on thorium ions uptake up to 50 mg/L concentration, however extra cations concentration had an inadequate inhibitory effect. At concentrations more than 50 mg/L, all the studied cations reduced significantly the Th(IV) adsorption. Few drops of 20 mM/L sodium tartrate and citrate, mixture solution used during the thorium ions adsorption processes to avoid the passive impact of the studied coexisting ions. The results of competitive adsorption in binary systems presented that the inhibitory influence of the studied metal ions on Th(IV) adsorption by nano-silica, PSA, and PSA/silica increased in order of U(VI) > Fe(III) > Pb(II) > Sr(II) > Mg(II) > Mn(II) > Cr(II).

### 3.3 Desorption and reusability

Th(IV)-loaded adsorbents were regenerated using HCl solution. Various concentrations of HCl ranging from 0.01

to 0.15 M/L were investigated for elution of adsorbed Th(IV) on nano-silica, PSA, and PSA/silica composites. Thorium ions desorption efficiencies from Th-loaded nano-silica, Th-loaded PSA, and Th-loaded PSA/silica were increased to 98.1, 97.9, and 99.1%, respectively, with increasing the HCl concentration from 0.01 to 0.1 M/L

**Table 6** Effect of HCl concentration on the thorium ions desorption efficiencies from Th-loaded silica, Th-loaded PSA, and Th-loaded PSA/silica (2 g thorium ions loaded adsorbent, 50 mL solution, 60 min desorption time, room temperature)

HCl (M/L)	Desorption efficiency (%)		
	Nano-silica	PSA	PSA/Silica
0.01	55.2	52.8	57.8
0.03	65.2	62.6	68.3
0.5	72.3	70.11	74.7
0.08	81.4	80.1	84.8
0.1	98.1	97.9	99.1
0.12	98.5	98.1	99.1
0.15	98.3	98.2	99.2

(Table 6). Therefore, the best optimum concentration of HCl was determined as 0.1 M/L according to economical process for desorption processes. After adsorption, the Th(IV)-loaded adsorbents were desorbed in 0.1 M/L HCl solution, and the mixture was shaken 60 min contact time. After that, the solid adsorbents were washed to be neutral (pH7) by deionized water and then dried at 45 °C under vacuum drying oven and reused for the following experiments.

According to the previous study, the regeneration and reusability of nano-silica, PSA, and PSA/silica composites were significant parameters for evaluating their attainable practical industrial applications. Thorium ions loaded on the prepared adsorbents were submerged in 0.1 M/L HCl solution for regeneration. In Fig. 15, it was clear that Th(IV) adsorption–desorption efficiencies on nano-silica, PSA, and PSA/silica composites slowly reduced with following number of cycles. The regenerated and reused of the prepared adsorbents were done by 50 mL of a slightly alkaline solution, to remove any entrained chloride ions from the nano-silica, PSA, and PSA/silica prior to the recycle into the thorium ions adsorption system. At six cycles of reusability of nano-silica, PSA, and PSA/silica, the desorption efficiencies re-reached up to 81.2, 83.8, and 84.7% of the initial desorption efficiencies, respectively. Thus, it could be decided that PSA/silica with long-time constancy was admitted as a brilliant reusable adsorbent for high efficient Th(IV) removal.

### 3.4 Case study

Chemical analysis of the three nuclear waste solutions from the Nuclear Materials Authority reveals that they mainly contained  $\text{Sr}^{2+}$ ,  $\text{Mg}^{2+}$ ,  $\text{Fe}^{3+}$ ,  $\text{Mn}^{2+}$ ,  $\text{SO}_4^{2-}$ ,  $\text{Th}^{4+}$ ,  $\text{UO}_2^{2+}$ ,  $\text{Cr}^{2+}$ , and  $\text{Pb}^{2+}$ . Thorium ions adsorption processes from 10 L the separate three waste solutions (a, b, and c) that have Th(IV) ions concentration of 103, 165, and 195 mg/L (Table 7) were carried out under the above optimum adsorption conditions using 10 g of PSA/silica adsorbent at 45 min contact time. Few drops of 20 mM/L sodium tartrate and citrate mixture solution utilized to avoid the adverse effect of the interfering ions. After equilibrium, the solutions were filtrated and analyzed for measuring Th(IV) ions concentration. It was observed that approximately all Th(IV) ions were adsorbed by PSA/silica, and the thorium ions concentration in the effluent was 2, 5, 6 mg/L for the three waste solutions (a, b, and c), It was reflected a high adsorption efficiency of thorium ions (99.1%). The data exhibited that PSA/silica was wholly effective for Th(IV) ions adsorption from the waste samples. The loaded Th(IV) ions could be desorbed by contacting the 10 g Th-loaded PSA/silica with 250 mL of 0.1 M/L HCl for 60 min contact time. The achieved results revealed that nearly 98.2% of Th(IV) were desorbed from the loaded PSA/silica. These conclusions imply that the applied adsorption design is extremely selective for the trapping/adsorption of thorium ions really from waste solutions.

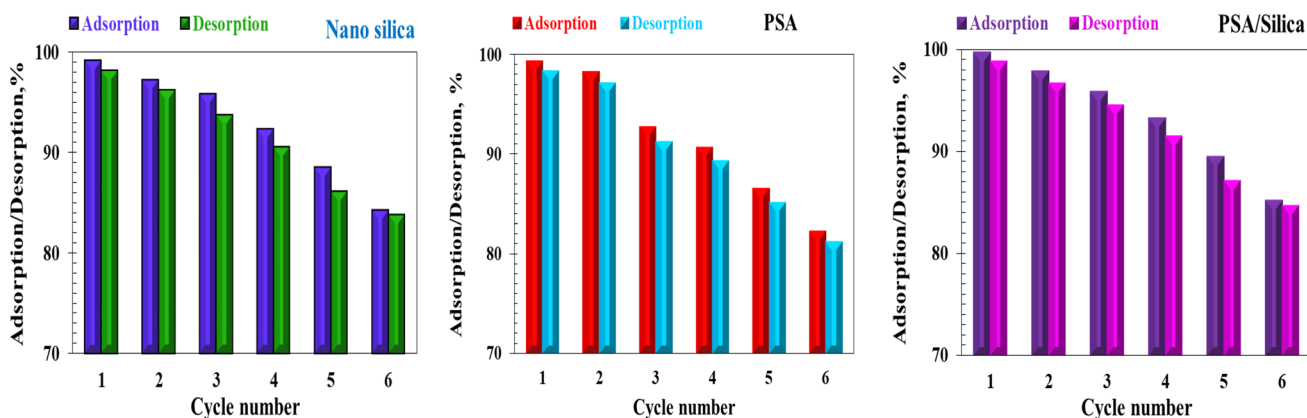


Fig. 15 The adsorbed and desorbed of thorium ions efficiency as adsorption–desorption cycle function

Table 7 The chemical constitutions (mg/L) of the three waste solutions

Sample	pH	$\text{Sr}^{2+}$	$\text{Mg}^{2+}$	$\text{Fe}^{3+}$	$\text{Mn}^{2+}$	$\text{SO}_4^{2-}$	$\text{Th}^{4+}$	$\text{UO}_2^{2+}$	$\text{Cr}^{2+}$	$\text{Pb}^{2+}$
a	4.1	55	332	2402	178	1343	103	67	90	33
b	3.8	128	242	2483	266	1762	165	103	77	85
c	3.9	161	291	2297	322	1512	195	164	36	99



## 4 Conclusion

In the actual work, a series of adsorption experiments of thorium ions were applied to attain the optimum adsorption parameters on the prepared composites that are nano-silica, PSA, and PSA/silica. The optimized conditions of the adsorption processes achieved using 100 mL of 200 mg/L Th(IV) stirred with 0.1 g of individual adsorbents at pH4 for 45 min contact time at room temperature. Under these conditions, the maximum uptake capacities of the nano-silica, PSA, and PSA/silica composites attained 122, 75, and 197 mg/g at 298 K. Furthermore, the kinetic data established to fit well through pseudo-second-order mechanism that was the best for clarifying the adsorption reaction. Also, Langmuir adsorption isotherm was more appropriate for illustrative the adsorption processes for the three adsorbents. Besides the studied thermodynamic parameters were resulted negative values of  $\Delta H$  representing an exothermic reaction and positive values of  $\Delta S$  indicating random behavior for Th(IV) adsorption, while the negative values of  $\Delta G$  designated a spontaneous reaction of Th(IV) adsorption. The maximum Th(IV) desorption from the loaded adsorbents could be easily performed using 0.1 M/L HCl. Practical application studies exhibited that PSA/silica was effectively used as efficient thorium ions removal from the waste solutions. Hence, PSA/silica composite has the possibility been for working in the thorium ions recovery.

## Compliance with ethical standards

**Conflict of interest** The authors declare that they have no conflict of interest.

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