

Steering Control and Automatic Tuning to Compensate for Road Cant

Toshiyuki Sugimachi 1 · Takanori Fukao 2 · Takuma Ario 3 · Yoshihiro Suda 4

Received: 21 April 2017 / Revised: 6 September 2018 / Accepted: 10 September 2018 / Published online: 17 September 2018 © The Author(s) 2018

Abstract

Japan's New Energy and Industrial Technology Development Organization (NEDO) initiated the "Energy ITS" project in 2008, to evaluate methods of reducing CO₂ emissions using Intelligent Transportation System (ITS) applications. The goal of the "Steering Control and Automatic Tuning to Compensate for Road Cant" project is to develop techniques for autonomous platooning of heavy-duty trucks to reduce their air resistance in expressway driving, thereby reducing fuel consumption and CO₂ emissions. This study describes a steering control method based on path following, which uses feedforward control to respond to road cant. The output of the feedforward controller is used to maintain lateral control of the vehicle, turning the steering wheel to keep the vehicle within specified offsets of the ideal path. Experimental results that demonstrate the effectiveness of this approach are provided.

Keywords Steering control · Automatic tuning · Path following · Road cant · ITS · Heavy-duty truck

1 Introduction

The attainment of a low-carbon society in Japan requires mitigation of the energy and environmental impacts caused by the transportation industry. The use of Intelligent Transportation System (ITS) technologies to reduce fuel consumption and CO₂ emissions is one approach to mitigation. In 2008, Japan's New Energy and Industrial Technology Development Organization (NEDO) established the "Energy ITS" project to reduce CO₂ emissions. This project is based on the concept that an autonomous platooning system [1] can operate on the existing road infrastructure and that platooning reduces both fuel consumption and CO₂ emissions [1]. Many studies have been con-

☐ Toshiyuki Sugimachi tsugi@tcu.ac.jp

Takanori Fukao tfukao@fc.ritsumei.ac.jp

Yoshihiro Suda suda@iis.u-tokyo.ac.jp

- Tokyo City University, 1-28-1 Tamazutsumi, Setagaya-Ku, Tokyo, Japan
- Ritsumeikan University, 56-1 Toji-in Kitamachi, Kita-ku, Kyoto, Japan
- ³ Kobe University, 1-1 Rokkodai, Nada-Ku, Kobe, Hyogo, Japan
- ⁴ The University of Tokyo, 4-6-1 Komaba, Meguro-Ku, Tokyo, Japan

ducted on autonomous driving and platooning [2, 3]. Although most methods require specialized road infrastructure, techniques developed in recent years have used the existing infrastructure in Japan, Europe [4], and the United States [5].

In the "Energy ITS" project, the inter-truck distance is maintained constant at a short distance (4 m) to improve fuel consumption. The driver's view is limited, and it is difficult for a driver to drive safely for a long time. Therefore, we proposed the lateral control method [6] [7] based on path following and the longitudinal method [8] using front and rear information. The effectiveness of the proposed methods was demonstrated using a modified heavy-duty truck that was operated on a pre-service expressway without other traffic.

In this study, we describe a novel method to autonomously control a vehicle's lateral direction. Because road cant can influence the performance of the controller, we propose a control mechanism using feedforward (FF) control to respond to road cant. The design of the FF control is based on the position of an inflection point using the knowledge of the position acquired from manual driving. If road information is not available or is inaccurate, it is not possible to determine the FF control parameter or the location of the road's inflection point accurately. Therefore, we propose a method to self-tune the FF control variable by estimating the location of the inflection point from control results. The effectiveness of the proposed method is determined experimentally using an instrumented, heavy-duty truck operating on a pre-service expressway that has an S-shaped curve.



2 Lateral Control

2.1 Vehicle Model

Figure 1 shows the single-track model used to design the lateral controller. The single-track model is a vehicle motion model in which the four wheels are represented by two wheels located at the intersection of the longitudinal axis and front and rear axletrees (the centers of the axles). In this model, the motion is assumed to be in the horizontal plane of the vehicle, which is moving at high speed and constant velocity.

The following three equations describe the dynamics: [9].

$$\frac{d}{dt} \begin{bmatrix} \gamma \\ \beta \end{bmatrix} = A \begin{bmatrix} \gamma \\ \beta \end{bmatrix} + B\delta, \tag{1}$$

$$A = \begin{bmatrix} a_{11} & a_{12} \\ a_{21} & a_{22} \end{bmatrix}$$

$$= \begin{bmatrix} -\frac{2}{JV} \left(K_f l_f^2 + K_r l_r^2 \right) & -\frac{2}{J} \left(K_f l_f - K_r l_r \right) \\ -\frac{2}{MV^2} \left(K_f l_f - K_r l_r \right) - 1 & -\frac{2}{MV} \left(K_f + K_r \right) \end{bmatrix}, \tag{2}$$

$$B = \begin{bmatrix} b_{11} \\ b_{21} \end{bmatrix} = \begin{bmatrix} \frac{2}{J} K_f l_f \\ \frac{MV}{MV} \end{bmatrix}, \tag{3}$$

where K_f and K_r are the cornering stiffness of the front and rear tires, l_f and l_r are the distances between the front and rear wheels and the vehicle's center of gravity, M is the mass of the vehicle, β is the side slip angle of the center of gravity, γ is the yaw rate, V is vehicle velocity, and J is the moment of inertia.

2.2 Path Following Control

The control system [6] is designed to correct the real vehicle's motion to follow that of a virtual vehicle on the reference path as shown in Fig. 2 [6].

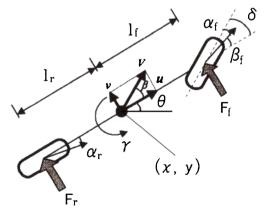


Fig. 1 Single-track model

We define the origin of the coordinate system on the reference vehicle's center of gravity as in Fig. 2, and take relative errors toward the real vehicle. Then the relative errors e_1 , e_2 , e_3 are defined by

$$\begin{bmatrix} e_1 \\ e_2 \\ e_3 \end{bmatrix} = \begin{bmatrix} \cos(\theta_r + \beta_r) & \sin(\theta_r + \beta_r) & 0 \\ -\sin(\theta_r + \beta_r) & \cos(\theta_r + \beta_r) & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} x - x_r \\ y - y_r \\ (\theta + \beta) - (\theta_r + \beta_r) \end{bmatrix}, (4)$$

where (x, y) are the coordinates of the vehicle's center of gravity and the subscript r denotes the parameters of the reference vehicle. The derivative of e_1 , e_2 , e_3 is represented by

$$\frac{d}{dt} \begin{bmatrix} e_1 \\ e_2 \\ e_3 \end{bmatrix} = \begin{bmatrix} V\cos e_3 - V_r + e_2 \omega_r \\ V\sin e_3 - e_1 \omega_r \\ \omega - \omega_r \end{bmatrix}.$$
(5)

If we assume that the speed of the reference vehicle is the same as that of the real vehicle, we can derive a path following controller. It is necessary to satisfy that $e_1 = 0$ and $e_1 = 0$ as in Fig. 2. Therefore, the time derivatives of errors are represented by

$$\frac{d}{dt} \begin{bmatrix} e_2 \\ e_3 \end{bmatrix} = \begin{bmatrix} V \sin e_3 \\ \omega - \omega_r \end{bmatrix}. \tag{6}$$

We select the control input as follows:

$$\omega_c = \omega_r - K_2 e_2 V_r - K_3 \sin e_3,\tag{7}$$

where K_3 is a positive constant and $\omega_r = \dot{\theta}_r + \dot{\beta}_r$. The stability is guaranteed by Lyapunov stability theorem [6]. ω_c cannot be input directly to a real vehicle, the control input is expressed by (1) as follows:

$$\delta_c = \frac{MV}{2K_f} \left[\frac{2(K_f l_f - K_r l_r)}{MV^2} \gamma + \frac{2(K_f + K_r)}{MV} \beta + \omega_c \right]. \tag{8}$$

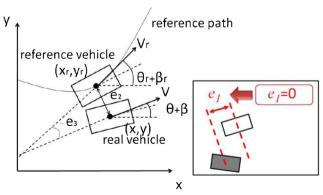


Fig. 2 Path following control



3 Steering Control to Deal with Road Cant

3.1 Feedforward Control for Road Cant

Japan's expressways usually are designed for vehicles traveling 120 km/h. When a vehicle travels at a speed lower than the design speed, gravitational forces move the vehicle toward the low-side of the curved road. As the speed limit for heavy-duty trucks is 80 km/h in Japan, road cant causes disturbances in steering control. We propose a method to deal with the influence of gravity on a vehicle, as shown in Fig. 3, using feedforward control.

When driving at a speed below the design speed, a driver steers toward the top of the road cant. When the direction of curvature and road cant change, a driver steers in the opposite direction before an inflection point. Because the legal limit for trucks is 80 km/h in Japan, it is necessary to react to the road cant. For this study, we designed the FF control to calculate a constant value for road cant as shown in Fig. 4. The direction of input of the FF control starts to change from 65 m before the inflection point (Curvature is 0). The direction of control input of the FF control changes 40 m before an inflection point. Parameter a in the FF control equation depends on a linear shape of a road and a velocity of a vehicle.

3.2 Estimate of Inflection Point

The cant of a real road may differ from the specified cant because of construction variability and age-related deterioration of the road. In this study, the FF control is designed to adjust to road cant is based on an inflection point. Therefore, we propose to estimate an inflection point from control results.

As shown in Fig. 5, we have the knowledge that a halfway point of zero crossing and a first peak of lateral error are before from 7.5 m to 12.5 m of an inflection point based upon control results at 60 km/h without FF control. Then, an inflection point is estimated by

$$P_s = P_m + 10, (9)$$

where P_s is an inflection point of a road cant from start point and P_m is the halfway point from the zero crossing point to the first peak point.

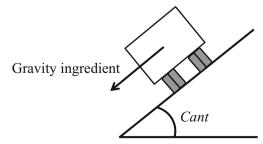


Fig. 3 Influence of a gravity ingredient of a vehicle



• Function of FF control

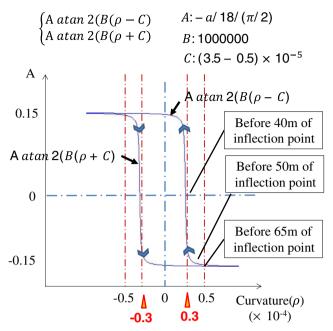


Fig. 4 Function of FF control

3.3 Self-Tuning of Controlled Variable of FF

It is not possible to determine the FF control value without accurate linear information about the road. Therefore, we propose a method to automatically adjust ("self-tune") the FF control value. In this method, the FF control value is self-tuned based on the lateral error as shown below.

- 1) A controlled truck runs without FF control, and the location of the inflection point is estimated.
- 2) The initial value of the FF control parameter is set using the following conditions. If the first peak of lateral error is greater than 0.25 m, a_1 deg. is added to parameter a of FF control. If a first peak of lateral error is between 0.2 m and 0.25 m, a_2 deg. is added to parameter a of FF control.
- 3) A controlled truck runs with FF control using new parameter *a*.
- 4) If first peak of lateral error is greater than 0.2 m, steps 2) and 3) are repeated. If the first peak of lateral error is less than 0.2 m, self-tuning is finished.

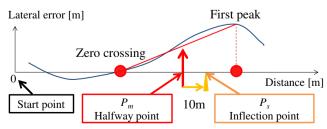


Fig. 5 Estimate of inflection point



Fig. 6 Experimental trucks

4 Experiment

4.1 Experimental Truck

We used the 25-ton-class truck depicted in Fig. 6 for this experiment. Although this truck has three axles, we approximated it using a single-track model with two axles. The vehicle parameters shown in Table 1 were measured on the 3-axle truck. The value of Kr for the 2-axle model was approximated from the 3-axle value.

4.2 System Architecture

The truck has onboard sensors: a camera and a laser on the left front and the left rear to detect white line on road, a wheel-speed sensor, and a yaw-rate sensor. The lateral deviation e2 and the heading angle e3 are calculated using camera data [10] and laser data [11]. The sensor data are sent to processors mounted in a dSPACE Autobox. The processor modules calculate the feedforward control input, which is sent via Controller Area Network (CAN) bus to the steering electronic control unit (ECU) and the engine ECU. The steering ECU controls a motor installed on the steering wheel.

4.3 Control Gains

Table 2 shows the control gains of the lateral controller as a function of velocity. Control gains for other velocities can be obtained by interpolation.

Table 1 System parameters

M [kg]	13,045
$l_f[m]$	3.513
l_r [m]	2.879
K_f [N/rad]	319,000
K_r [N/rad]	735,000
$J [\text{kg} \cdot \text{m}^2]$	211,000

V(km/h)	$K_2 \cdot 10^{-2}$	K_3
0	13.75	2.98
30	8	2.89
40	2.75	2.42
50	0.9	2.38
60	0.4	2.04
70	0.35	1.96
80	0.28	1.79

4.4 Test Course

The test course is the tunnel section of a pre-service express-way that has an S-shaped curve as shown in Table 3. R is a turning radius, A is a parameter of a clothoid curve and C is a road cant. The controlled truck ran on the 2879 m long tunnel section. The inflection point is located 859.5 m from the start point.

4.5 Results of Lateral Control

In this experiment, the test truck was run at 80 km/h with and without FF control. Parameter a of FF control was 2.65. Results of control without FF control are shown in Fig. 7. Results of control with FF control are shown in Fig. 8. In Fig.7 and Fig. 8, e2 is a lateral error, e3 is a heading angle error, and d is a total of control input of feedback and feedforward control. FF is the total of FF control input for curvature and road cant.

As shown in Fig.7, the maximum lateral error is approximately 0.4 m near the inflection point of the S-shaped curve. Stationary error occurs after passing the inflection point. On the other hand, as shown in Fig. 8, lateral error does not increase in the vicinity of an inflection point. The controlled truck could run with a lateral error of ± 0.15 m, which was the accuracy objective of this project. Consequently, the effectiveness of the proposed method is confirmed.

 Table 3
 Parameters of test course

Distance [m]	R [m]	A	C [%]
0–499.5	4000		3
499.5-799.5		1200	2.5
799.5–859.5		1200	0
859.5-909.5		1200	-2.5
909.5-2219.5		1200	-3
2219.5–2879.5	4000		-3



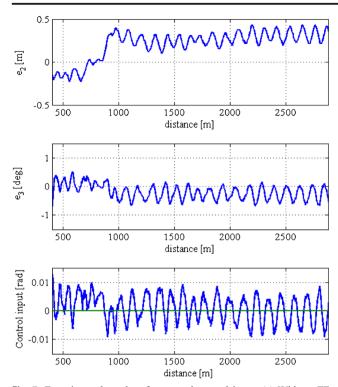


Fig. 7 Experimental results of error and control input, (a) Without FF control

4.6 Results of Estimate of Inflection Point

The experiments enabled us to estimate how accurately the inflection point was determined. The estimation results for

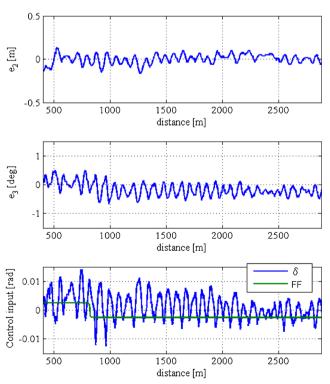
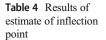


Fig. 8 Experimental results of error and control input, (b) With FF control



No	error[m]
1	4
2	3.5
3	-3.25
4	-1.25
5	4

five experiments at 60 km/h are shown in Table 4. The estimated error of the inflection point, the difference between the true and estimated positions, is shown in Table 4. As shown in Table 4, the inflection point was estimated with an error of less than 4 m. We confirmed that the proposed method has sufficient accuracy.

4.7 Results of Self-Tuning of Controlled Variable of FF

In this experiment, the proposed methodology was used to self-tune the FF control parameter. There were five runs with target velocities of 70 km/h and 80 km/h. The self-tuning parameter a1 was 1, and a2 was 0.25.

The experimental results for two runs at 70 km/h are shown in Fig. 9 and Fig. 10, which show that the controlled truck could run with lateral error of ± 0.2 m in the vicinity of the inflection point and a lateral error of ± 0.15 m after the

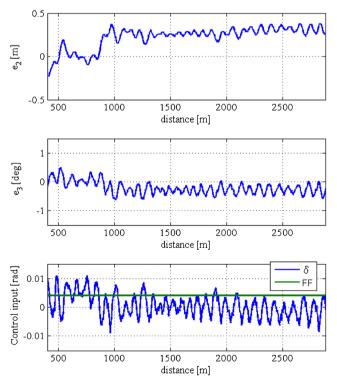


Fig. 9 Experimental results of error and control input, (c) First trial (Velocity is 70 km/h)



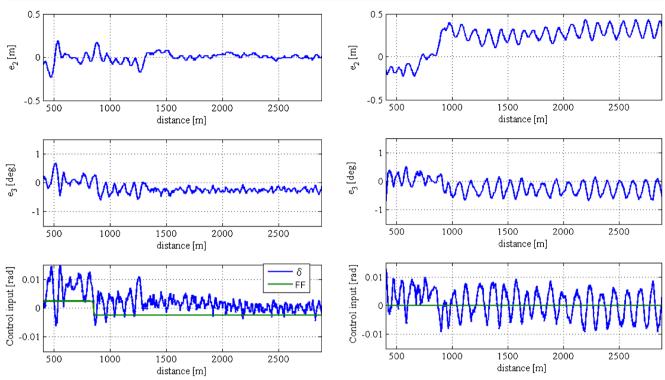


Fig. 10 Experimental results of error and control input, (d) Second trial (Velocity is 70 km/h)

Fig. 11 Experimental results of error and control input, (e) First trial (Velocity is 80 km/h)

inflection point. The experimental results for three runs at 80 km/h are shown in Fig. 11, Fig. 12, and Fig. 13, which

show that the controlled truck could run with a lateral error of ± 0.2 m in the vicinity of the inflection point. The results

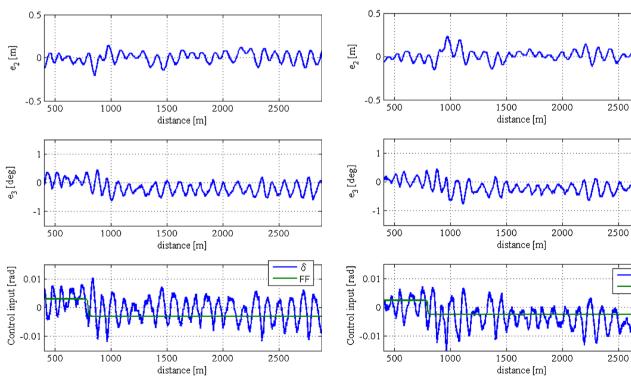


Fig. 13 Experimental results of error and control input, (g) Third trial (Velocity is 80 km/h)

Fig. 12 Experimental results of error and control input, (f) Second trial (Velocity is 80 km/h)



confirm that the proposed methodology self-tunes the FF control parameter with an accuracy consistent with the project's objectives.

5 Conclusions

In this study, we proposed a control method using an FF control parameter to compensate for road cant. The FF control parameter is calculated based on the position of an inflection point in the roadway. We considered practical situations. We also proposed a method to estimate the location of the inflection point from control results, and the self-tuning method of controlled variable of FF control. The experiments used a commercial 25 t truck, with additional sensors and processors, on a pre-service expressway to evaluate the proposed methods. The results confirmed that the proposed method was effective near the inflection point of an S-shaped road.

Acknowledgments The New Energy and Industrial Technology Development Organization (NEDO) supported this study.

Open Access This article is distributed under the terms of the Creative Commons Attribution 4.0 International License (http://creativecommons.org/licenses/by/4.0/), which permits unrestricted use, distribution, and reproduction in any medium, provided you give appropriate credit to the original author(s) and the source, provide a link to the Creative Commons license, and indicate if changes were made.

Publisher's Note Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.

- motorways. ICIRA Lecture Notes in Artificial Intelligence. **5928**, (2009)
- Yoshida, J., Sugimachi, T., Fukao, T., Suzuki, Y., Aoki, K.: Autonomous driving of a truck based on path following control. Intelligent Transportation Systems, AVEC2010. 1–6 (2010)
- Sugimachi, T., Fukao, T., Suzuki, Y., Kawashima, H.: Autonomous lane change of heavy-duty trucks based on path following control. In: 19th ITS World Congress, Vienna, AP00051 (2012)
- Sugimachi, T., Yoshida, J., Hirata, Y., Fukao, T., Suzuki, Y., Aoki, K.: Autonomous driving based on LQ path following control and platooning with front and rear information. In: 17th ITS World Congress, Busan, No.S AP01231 (2010)
- 9. Pacejka, H.B.: Tyre and Vehicle Dynamics. Butterworth-Heinemann (2002)
- Kasai, T., Onoguchi, K.: Lane detection system for vehicle platooning using multi-information map. Intelligent Transportation Systems (ITSC), 13th International IEEE Conference on. 1350–1356 (2010)
- Isogai, T., Kawai, T., Matsuura, M.: Lane mark detection using onvehicle LIDAR for platooning. FAST-Zero'11 Proceedings. 1–6 (2011)



Toshiyuki Sugimachi Project Researcher, Konan University from 2008 to 2009. Assistant Professor, Kobe from 2009 to 2013. Project Research Associate, The University of Tokyo from 2013 to 2018. Associate professor, Tokyo City University from 2018 to current. Ph.D. from Kansai University in 2008.

References

- Suzuki, Y., Hori, T., Kitazumi, T., Aoki, K., Fukao, T., Sugimachi, T.: Development of automated platooning system based on heavy duty trucks. In: 17th ITS World Congress, TP058–1 (2010)
- Sheikholeslam, S., Desoer, C.A.: Longitudinal control of a platoon of vehicles. American Control Conference. 291–296 (1980)
- Shladover, S.E., Yun, X., Song, B., Dickey, S., Nowakowski, C., Howell, A., Bu, F., Marco, D., Sue, H., Nelson, D.: Demonstration of Automated Heavy-Duty Vehicles. Institute of Transportation Studies University of California, Berkeley (2005)
- Bergenhem, C., Hung, Q., Benmimoun, A., Robinson, T.: Challenges of platooning on public motorways. In: 17th World Congress on Intelligent Transport Systems (2010)
- Kunze, R., Ramekers, R., Henning, K., Jeschke, S.: Organization and operation of electronically couples truck platoons on German



Takanori Fukao Assistant Professor, Kyoto University from 1996 to 2004. Associate Professor, Kobe University from 2004 to 2015. Professor, Ritsumeikan University from 2015 to current. Visiting Scientist, Carnegie Mellon University from 2001 to 2003. Ph.D. from Kyoto University in 2001.





Takuma Ario Student, Kobe University from 2008 to 2012. Graduate Student, Kobe University from 2012 to 2014.



Yoshihiro Suda Assistant Professor and Associate Professor of the College of Engineering, Hosei University from 1987 to 1990. Associate Professor of Institute of Industrial Science, The University of Tokyo from 1990 to 2000. Professor of Center for Collaborative Research, the University of Tokyo from 2000 to 2008. Professor of Institute of Tokyo from 2008 to current.

