



Correction to: Development of a tool-workpiece thermocouple system for comparative study of the cutting temperature when high-speed ultrasonic vibration cutting Ti-6Al-4V alloys with and without cutting fluids

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The original version of this article contained a mistake.

Figure 7 in the original article is incorrect. The correct image is shown below.

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The online version of the original article can be found at <https://doi.org/10.1007/s00170-018-1600-2>

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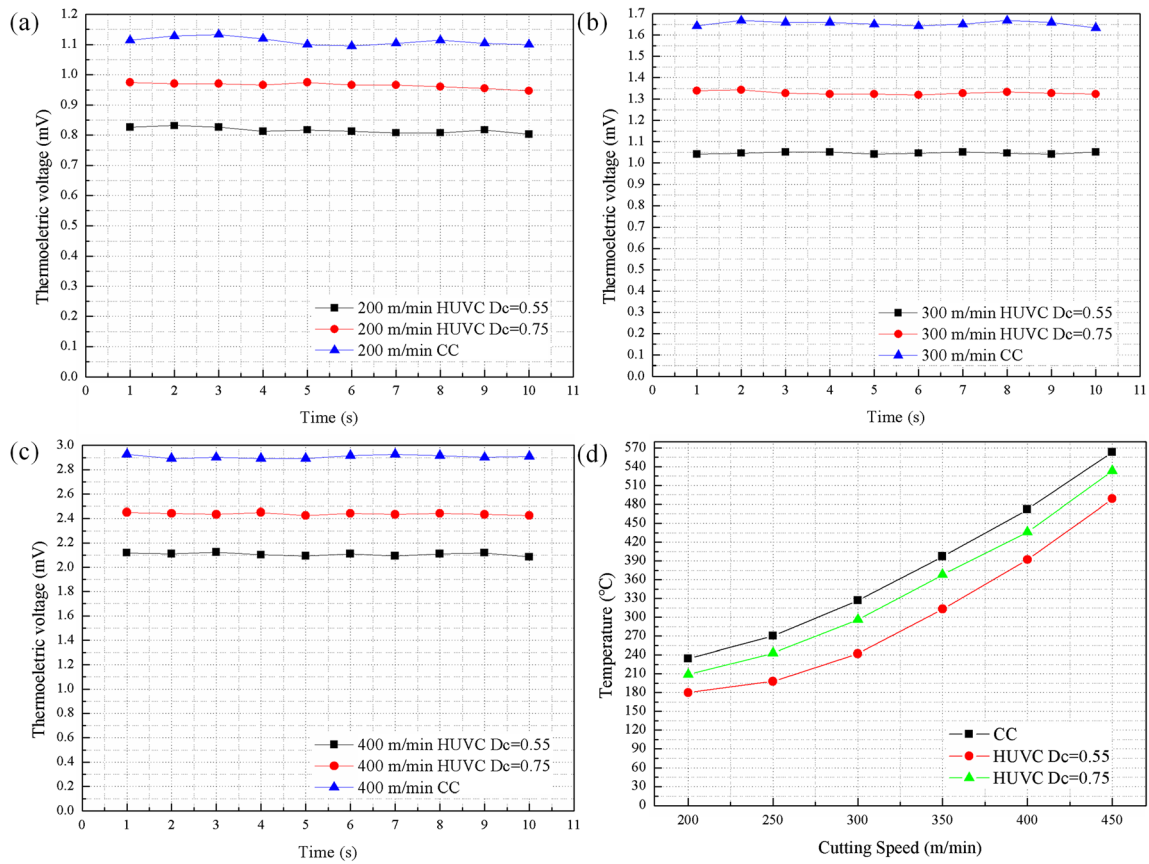


Fig. 7 Thermoelectric voltage vs. time a 200 m/min, b 300 m/min, c 400 m/min, and d cutting temperature with fluid vs. cutting speed ($a_p = 0.1\text{mm}$, $f = 0.005\text{ mm/r}$)